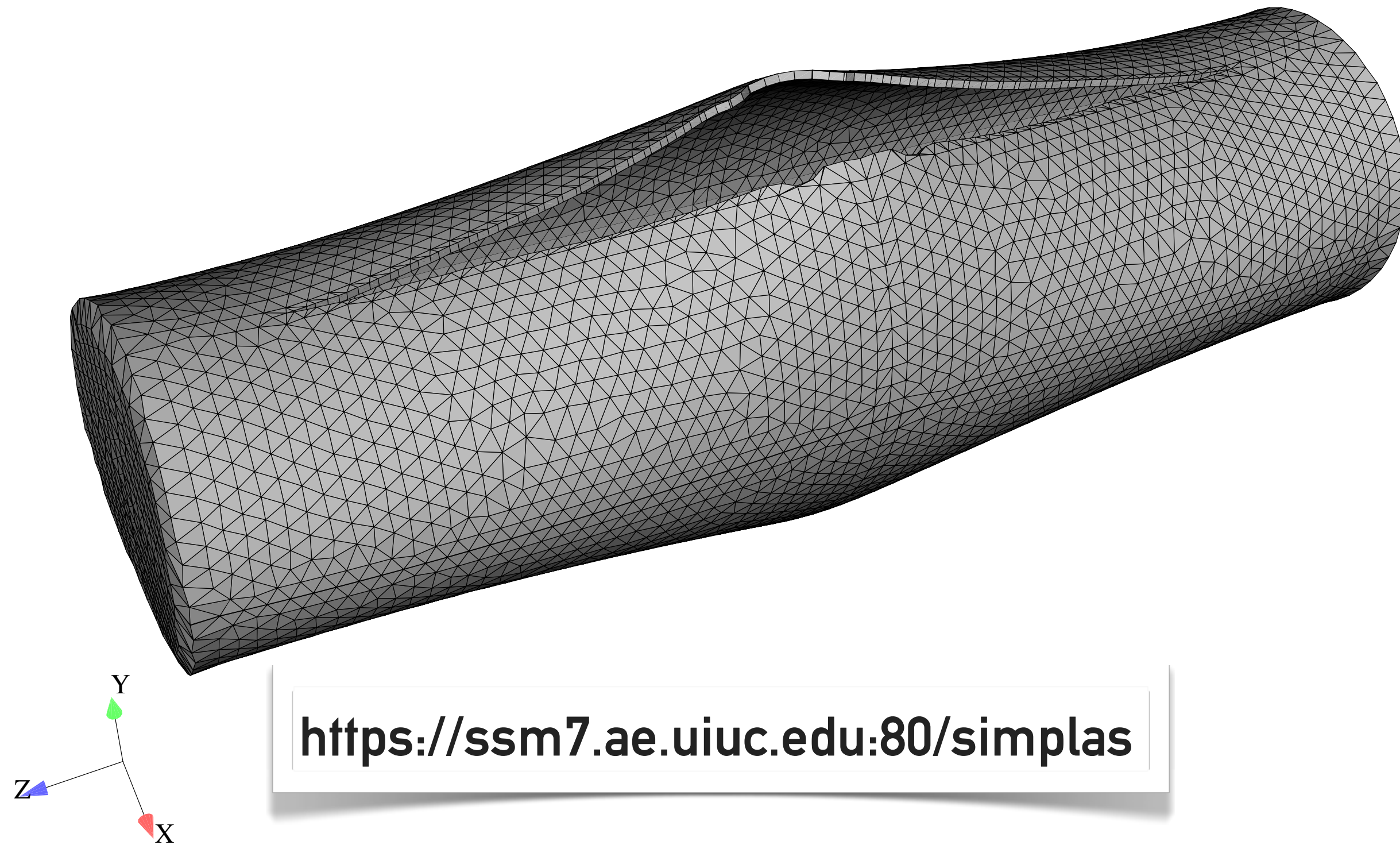


# SIMPLAS @ CMAF

P.Areias\* (UEvora, IST)



<https://ssm7.ae.uiuc.edu:80/simplas>

# Goals, methodologies and tools

## Goals:

- To produce a definite computational tool allowing a systematic reproduction of results for quasi-brittle and ductile fracture in finite strains<sup>+</sup>.
- Create a underlying framework where each physical law (Cauchy equilibrium, Maxwell's equations, heat transfer, etc) is *automatically* used with time-tested (and published) discretization technologies.
- Allow the testing and validation of new constitutive laws, thermal coupling, electro-magnetic coupling.
- Allow an automated incorporation of technical requirements such as:
  - ▶ Plane stress condition.
  - ▶ Non-local state variables.
- Introduce and test general heuristics and solution control.
- Incorporate new technologies in shell and beam elements prone to fracture.

## Methodologies and tools:

- Consistently linearize all equations and perform preliminary tests (isoerror maps, convergence radius, etc).
- Use Chen-Mangasarian replacement functions for complementarity conditions (elasto-plasticity, contact and friction, cohesive laws).
- Make extensive use of the ACEGEN add-on to Mathematica.
- Use of a in-house sparse library along with a graph database (also in-house).
- Continue to develop SIMPLAS wrapped in a C++ graph database.
- Use ALE and geometric elements.
- *Avoid enrichment or “enhancement” techniques*

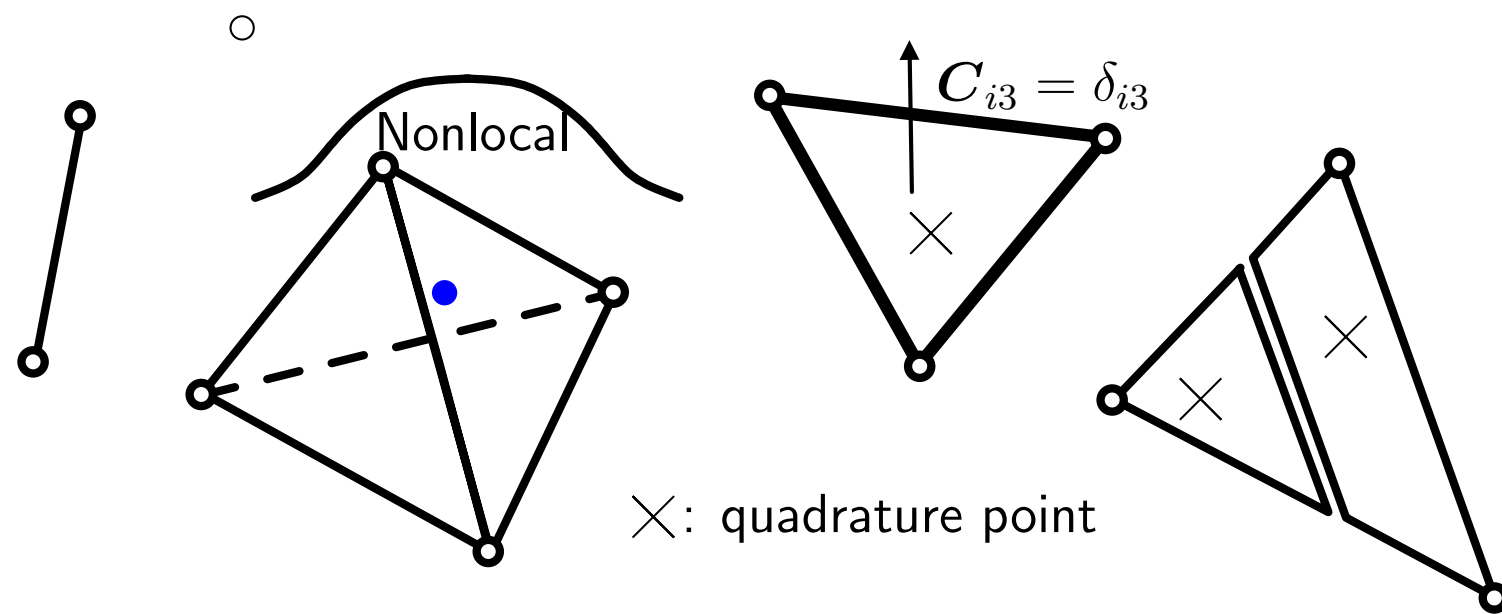
<sup>+</sup>We find that ductile fracture is the most complex problem that can be dealt with Newton's method, hence the motivation

# Global perspective of our approach

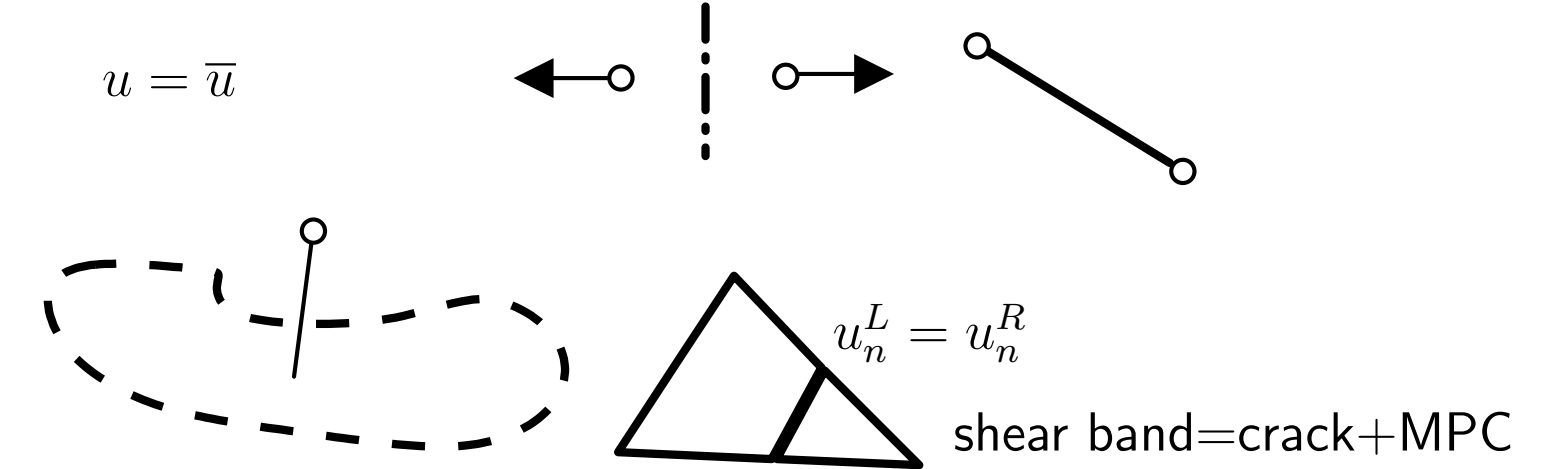
All components of a discrete “engineering” system are either additive (e.g. elements or cliques) or multiplicative (e.g. boundary conditions or multiple-point constraints).

Components may introduce non-smoothness to the system.

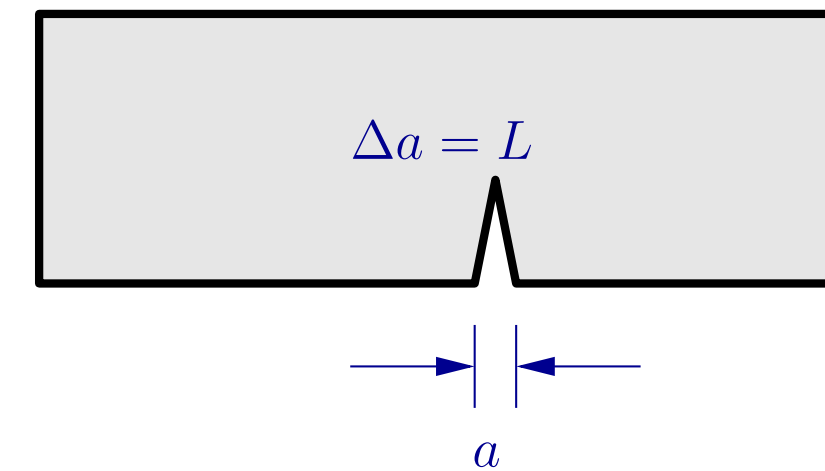
Classical beam tetrahedron and shell elements with cracks and internal nodes



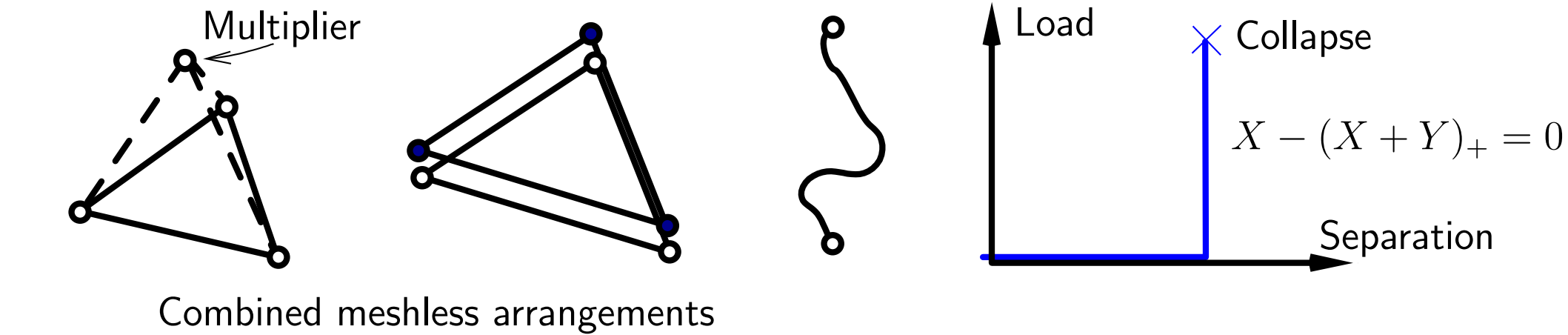
MPCs (essential BC), mirror, rigid link, rigid body, shear band



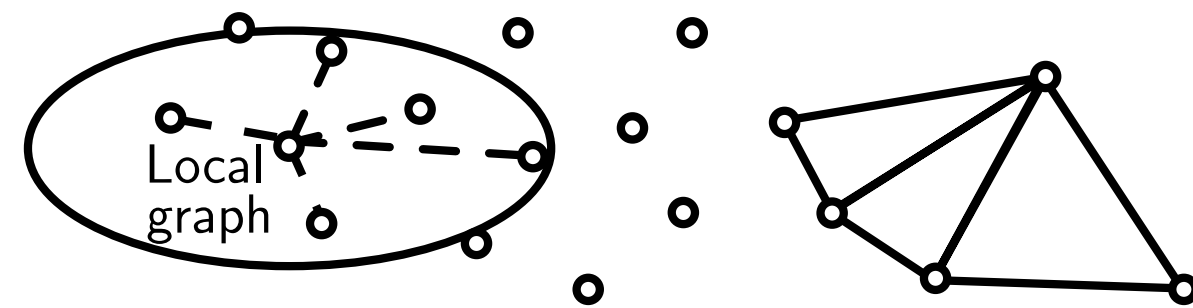
Control equations



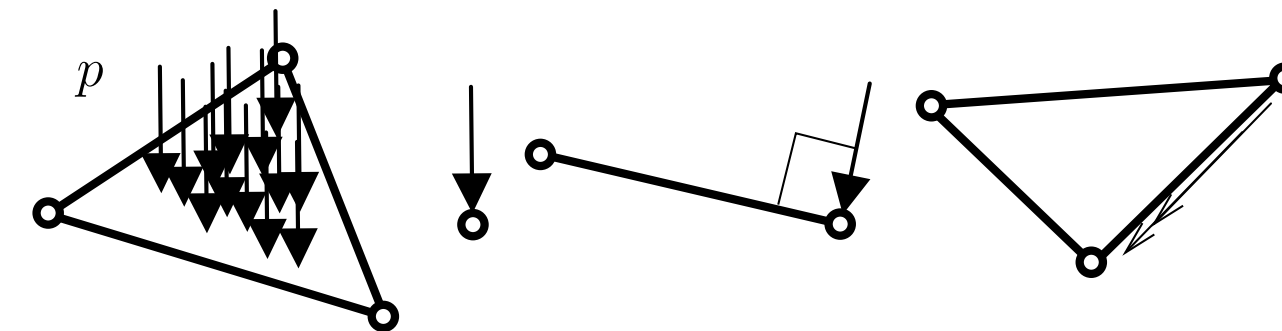
Classical contact and interface elements (complementarity) and debonding elements



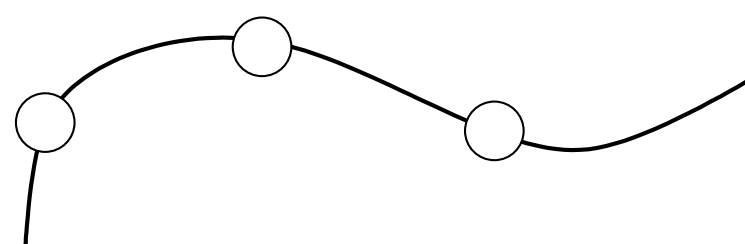
Combined meshless arrangements



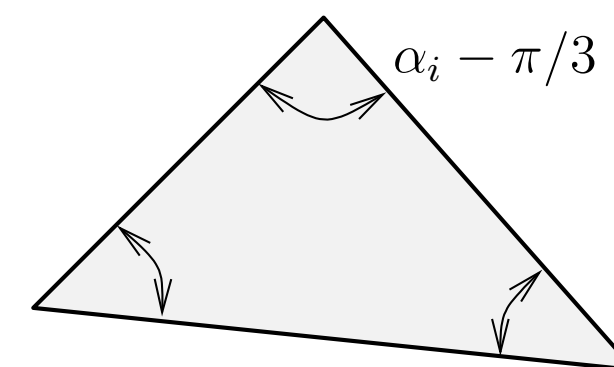
Pressure and point load elements



ALE mesh replacement constraints



Geometric elements



# Fracture problems in finite strains

## Ingredients:

- Element technology:
  - ▶Plane stress with thickness field (Comp. Mech).
  - ▶Plane strain and 3D with pressure unknowns (inf-sup verified) (CMAME and IJNME).
  - ▶Fully finite strain exact shell (6 Dofs with physical drilling) (Comp. Mech).
- Geometrical element:
  - ▶2D (Comp. Mech).
  - ▶Shell (to be submitted).
  - ▶3D (not yet implemented).
- Constitutive modeling:
  - ▶Correct multiplicative plasticity with Chen-Mangasarian replacements (IJNME and to be submitted).
  - ▶Multiple-surface approach for ductile damage (to be submitted).
- Solution control and multiple-point constraints.
  - ▶Cliques processor and sparse library

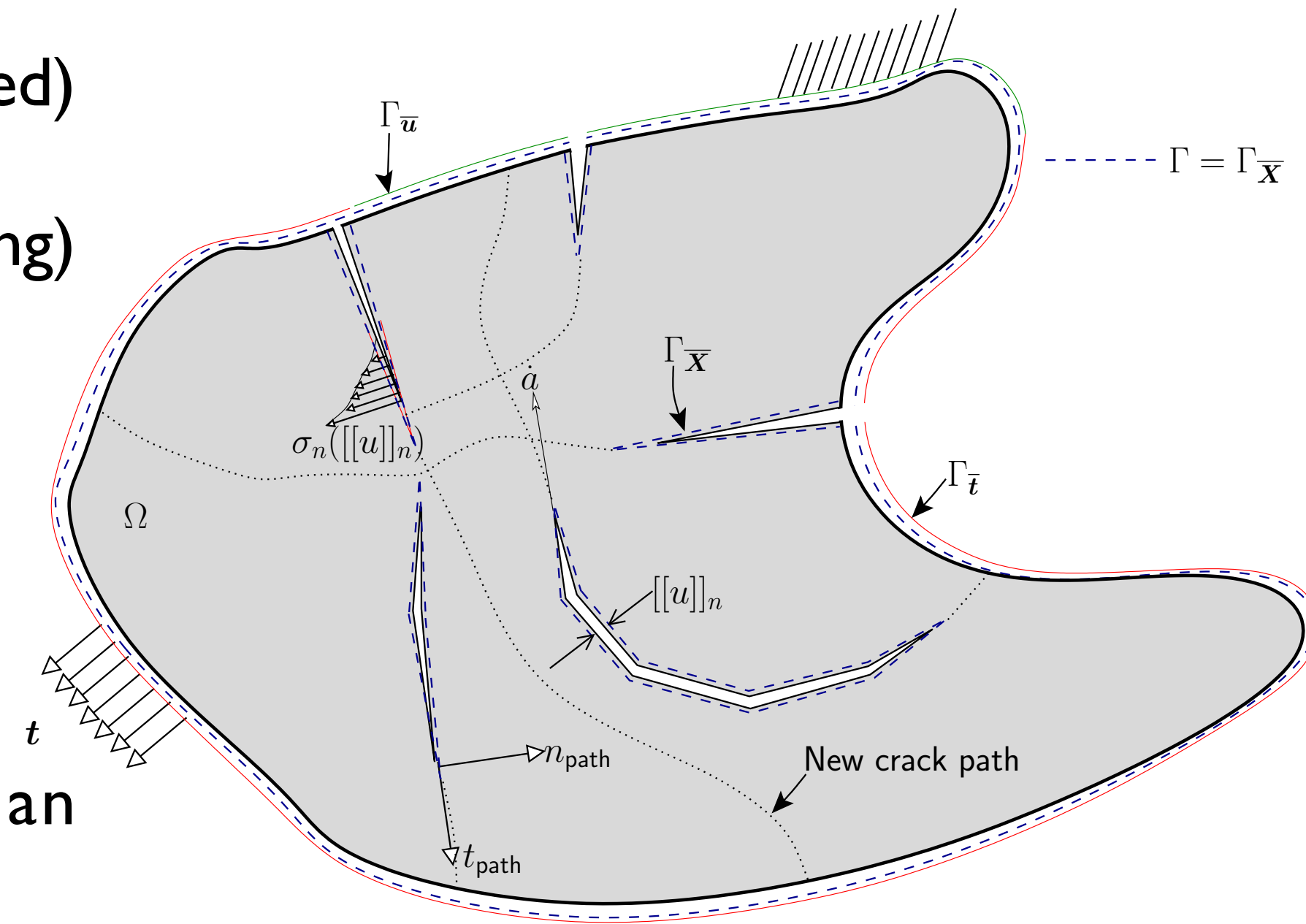
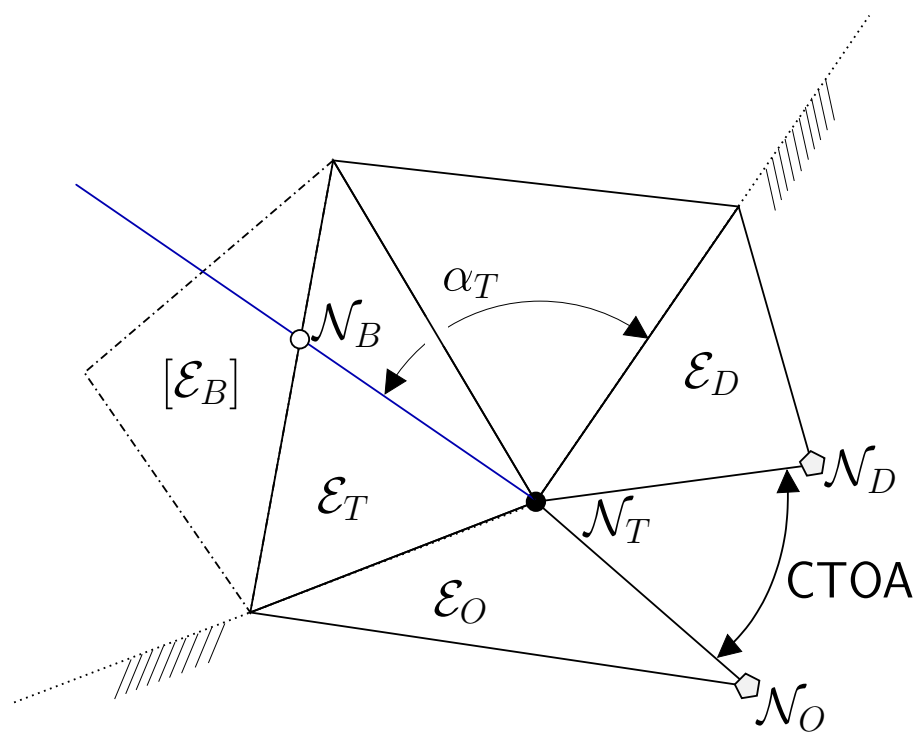
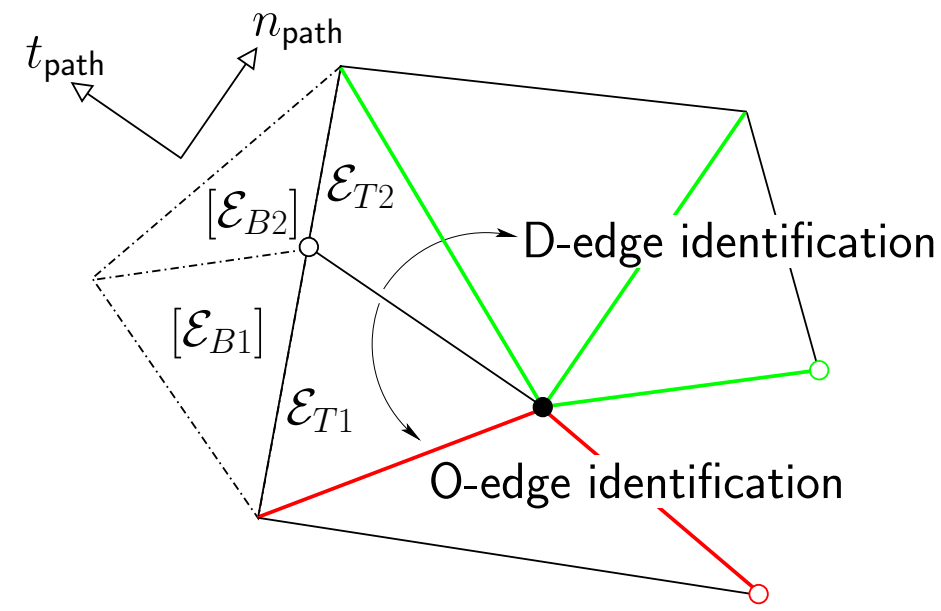


Fig. Relevant ingredients

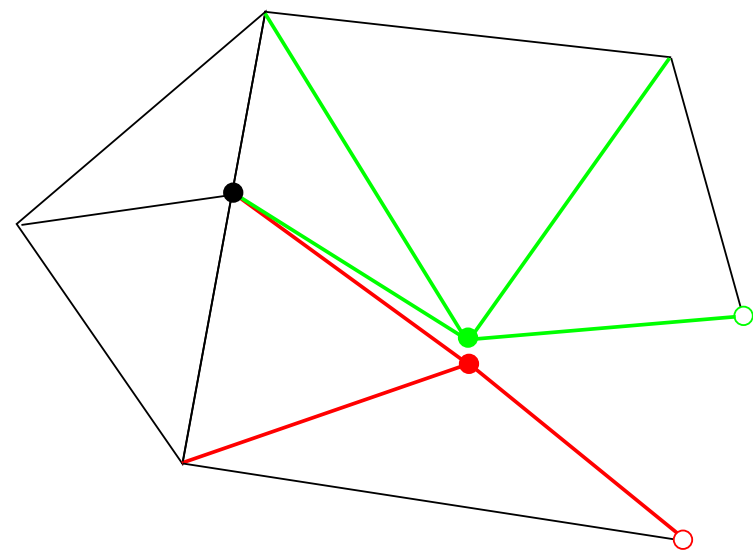
# Base technology



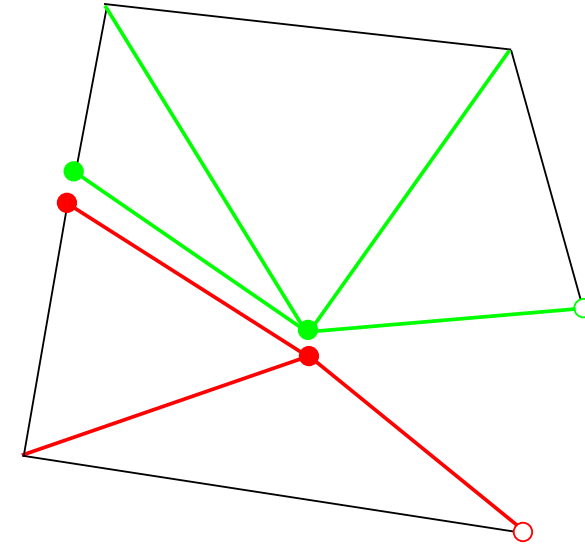
i) Tip segment appending



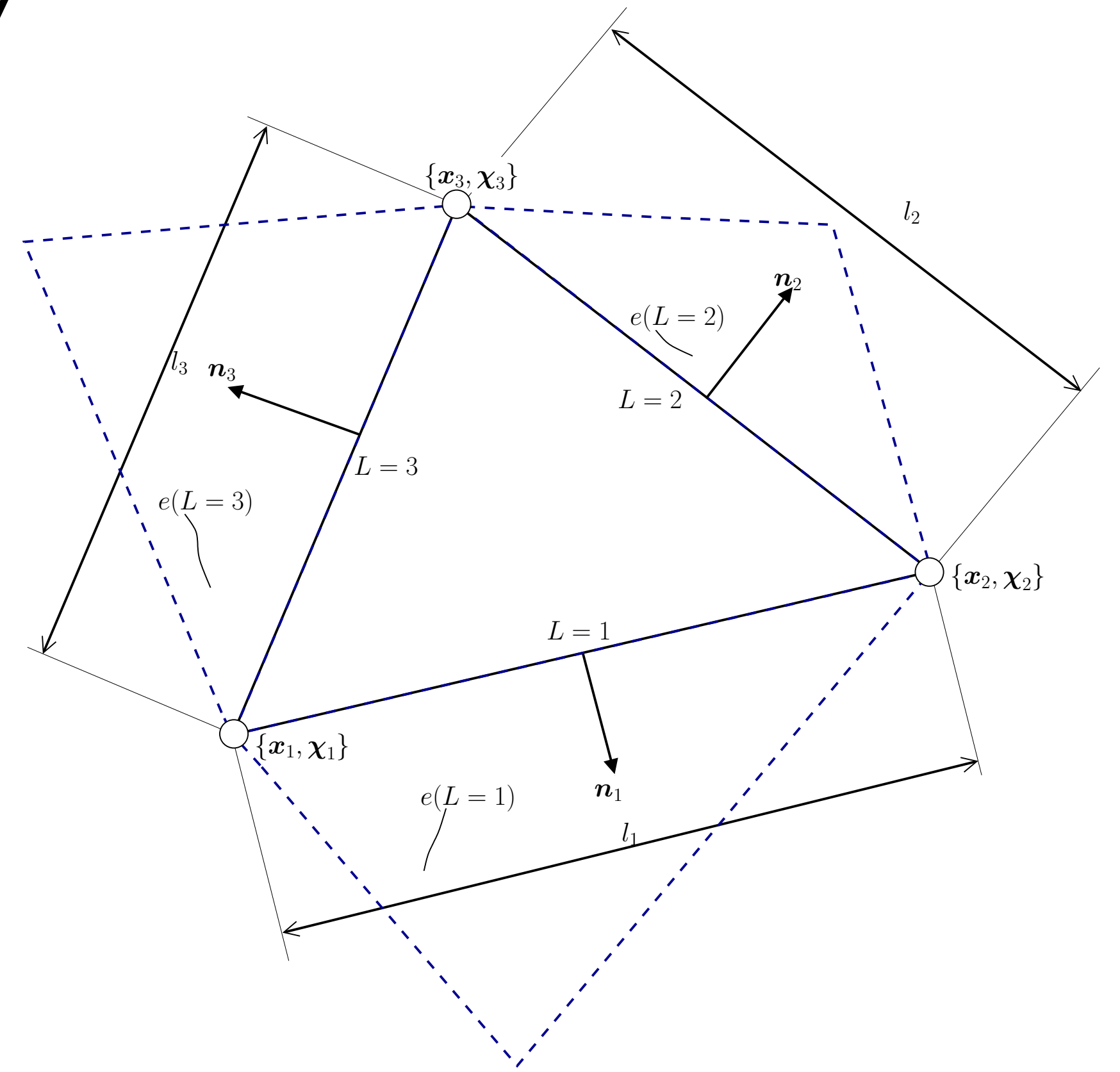
ii) New elements relative position



iii-a) Node splitting with subsequent element



iii-b) Node splitting without subsequent element



Relevant quantities in Godunov scheme

$$\mathbf{f}^\alpha = \frac{\partial \Pi_{\text{angle}}}{\partial \chi_v}$$

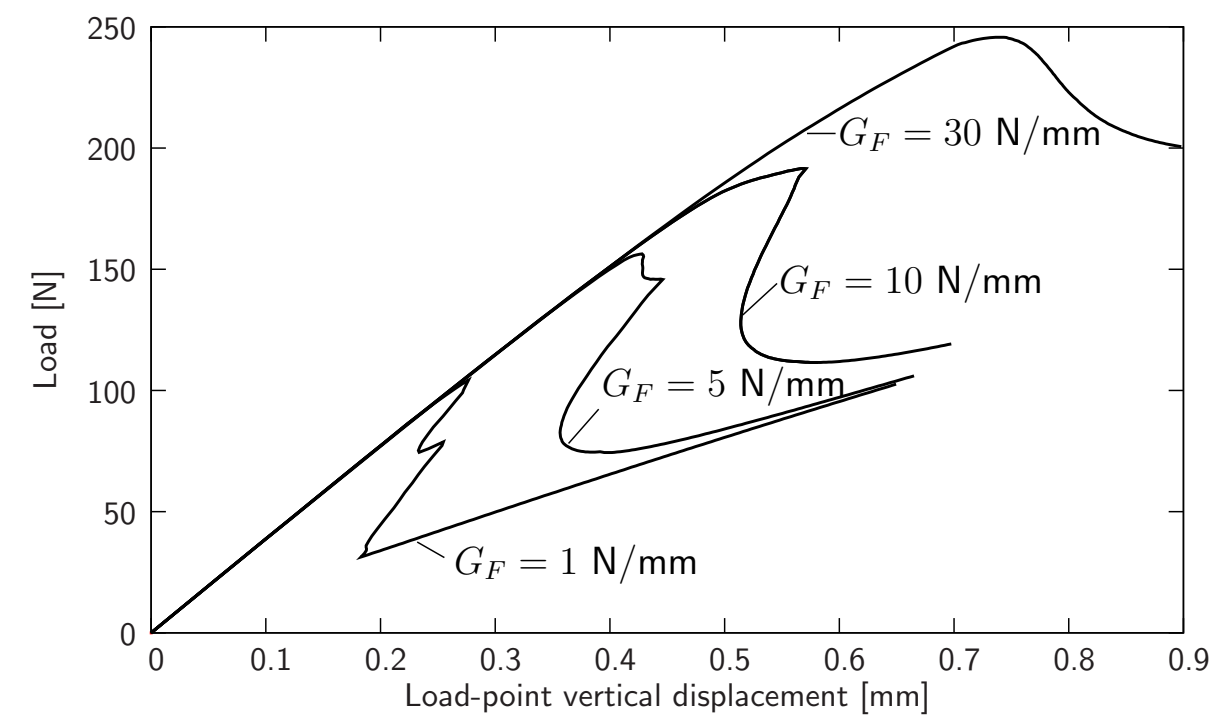
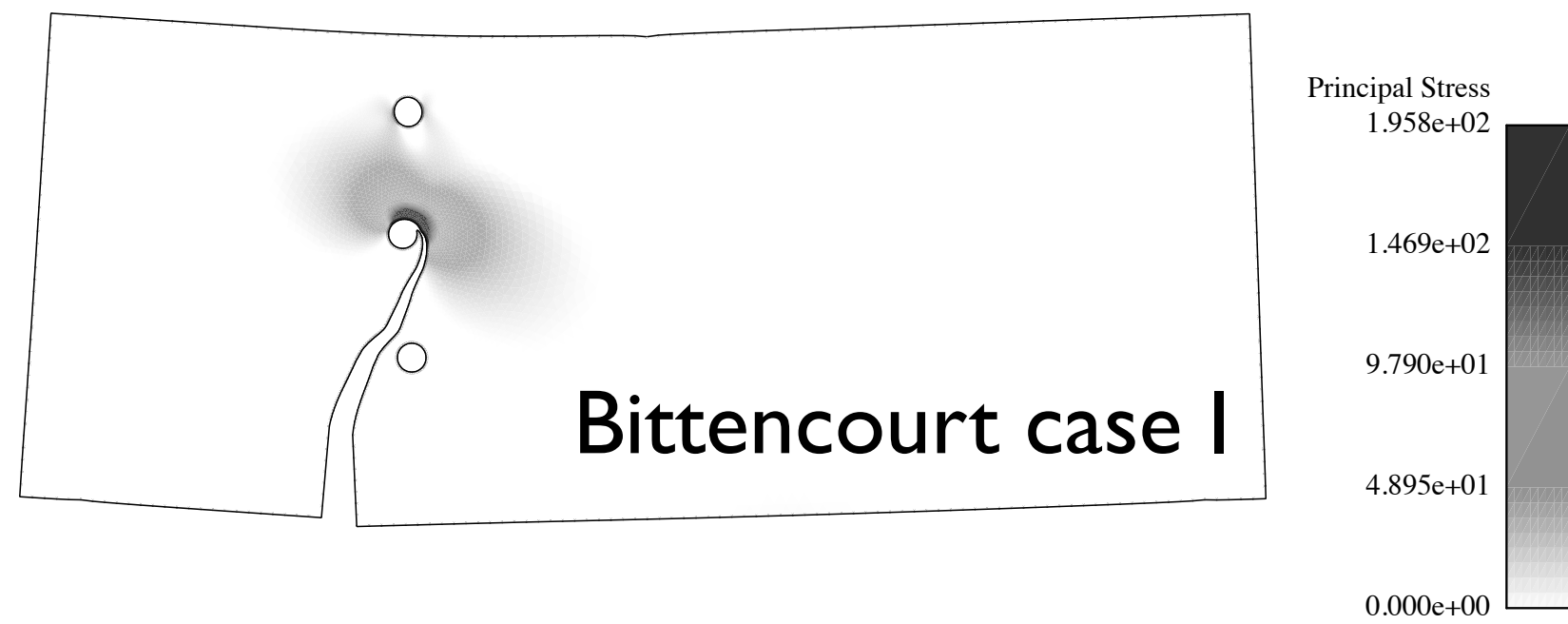
$$\mathbf{K}^\alpha = \frac{\partial^2 \Pi_{\text{angle}}}{\partial \chi_v \partial \chi_v}$$

Geometric element

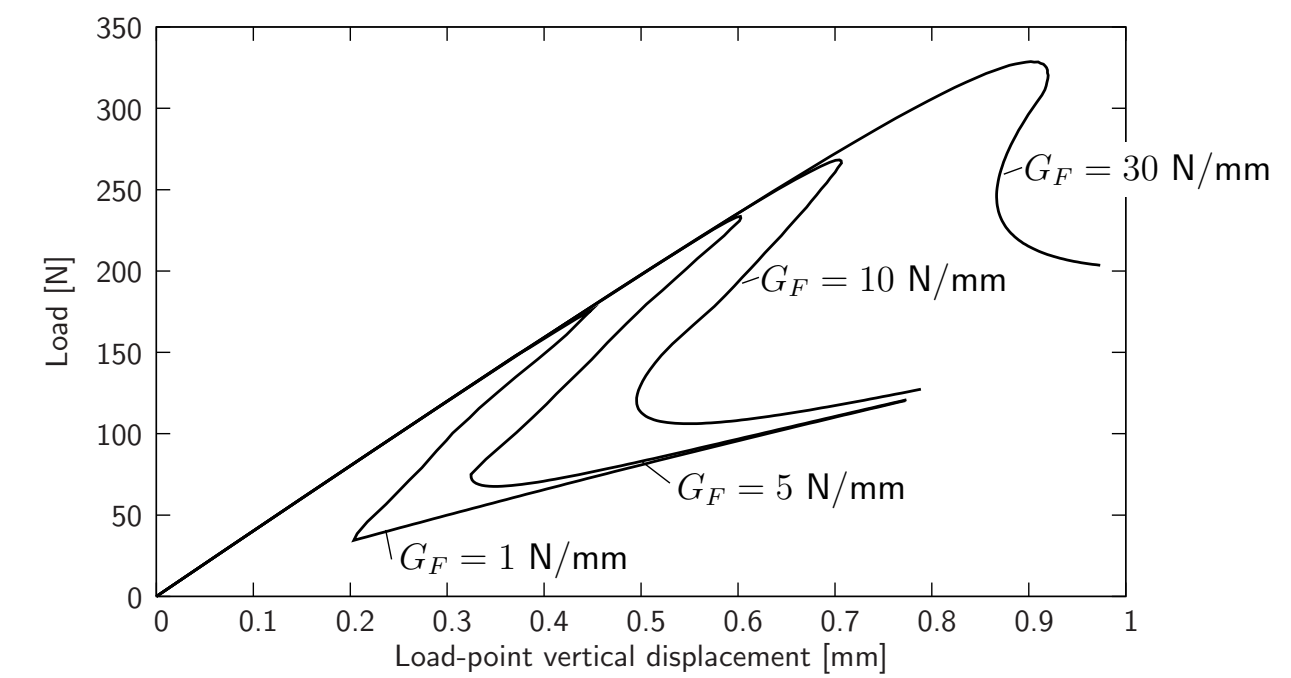
$$\mathbf{F}_o^e = \mathbf{F}^e + \frac{1}{2A_e} \sum_{L=1}^3 \left\{ \left[ l_L \mathbf{n}_L \cdot \left( \Delta \mathbf{x}_{\overline{L}_3} + \Delta \mathbf{x}_{\overline{L+1}_3} - \Delta \chi_{\overline{L}_3} - \Delta \chi_{\overline{L+1}_3} \right) \right]_+ \left( \mathbf{F}^{e(L)} - \mathbf{F}^e \right) \right\}$$

Advection steps

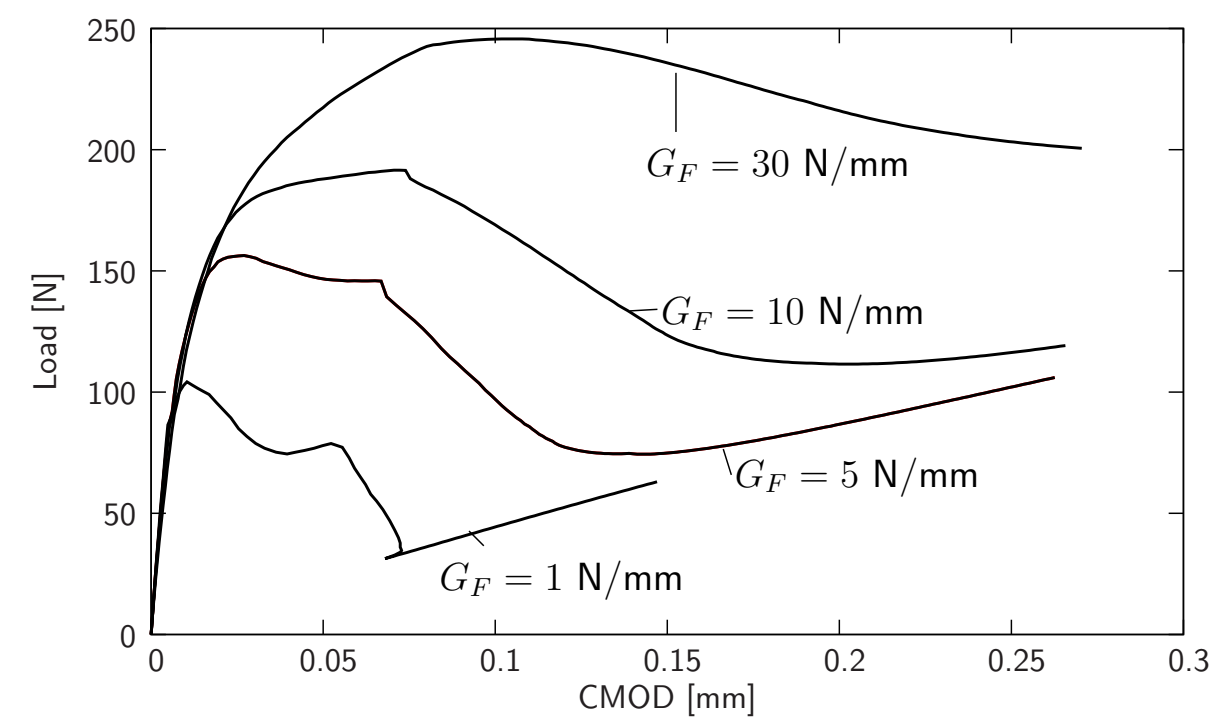
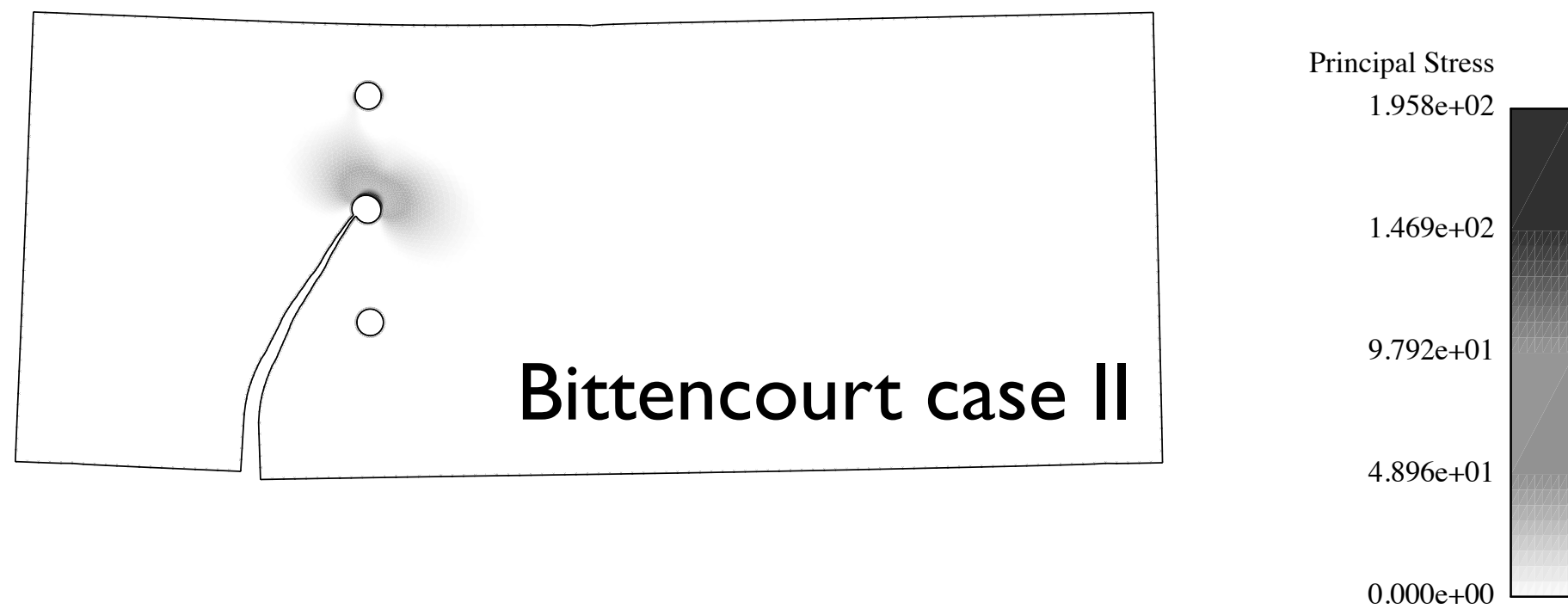
# Base technology - results (quasi-brittle)



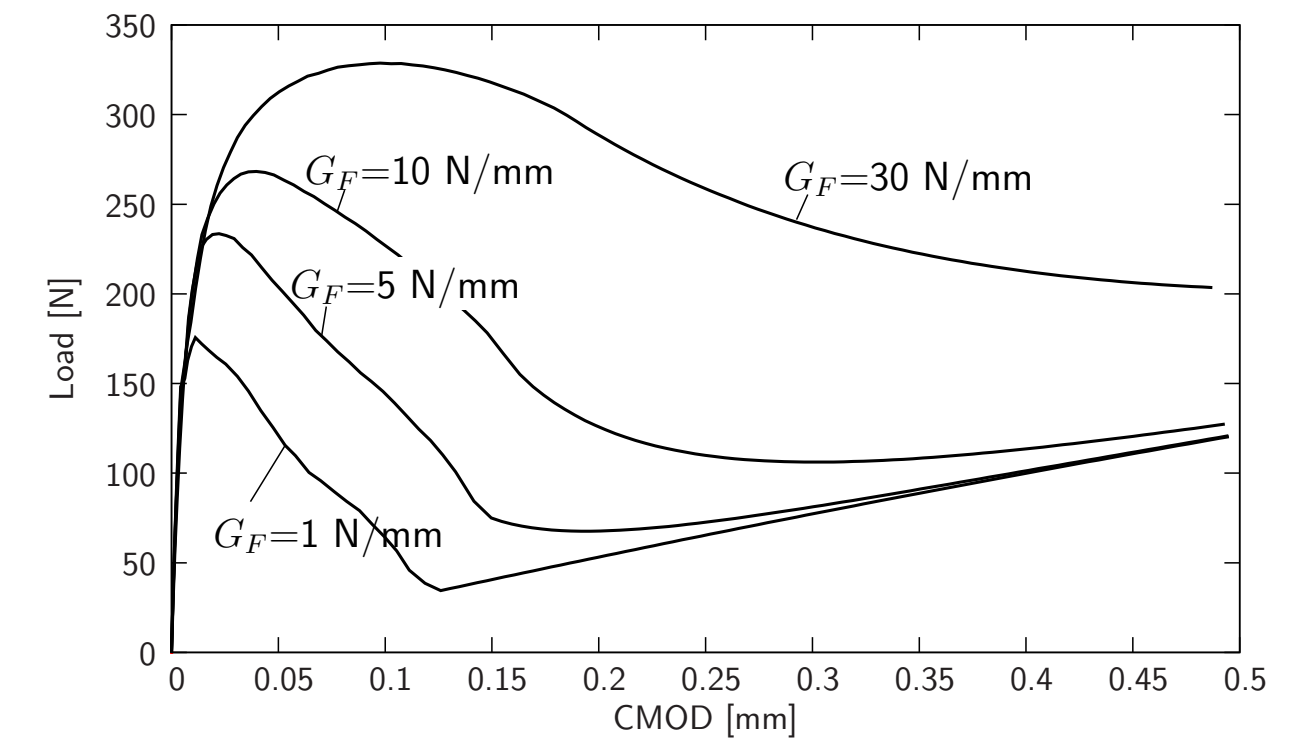
(a) Specimen #1, vertical displacement



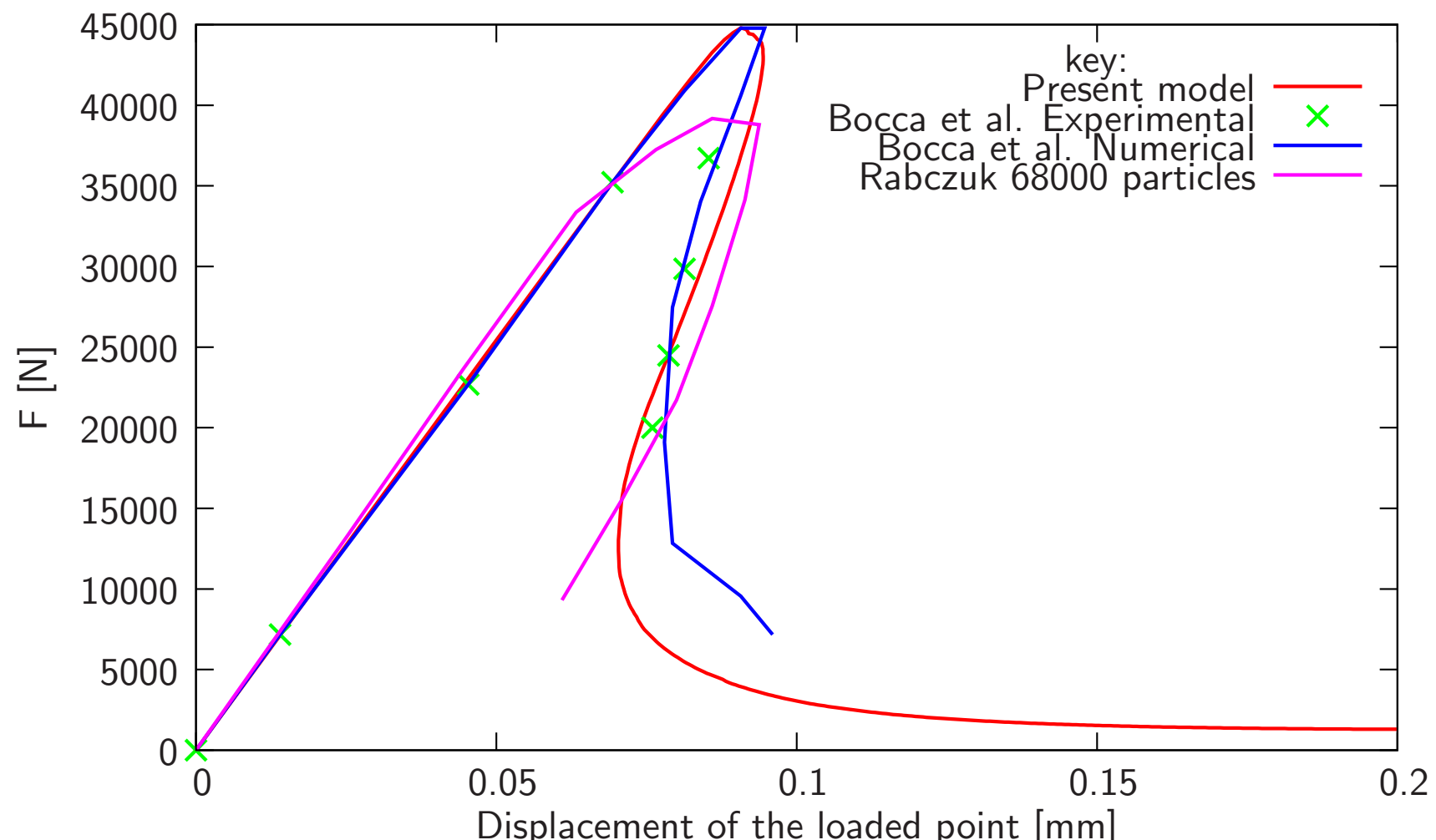
(a) Specimen #2, vertical displacement



(b) Specimen #1, CMOD

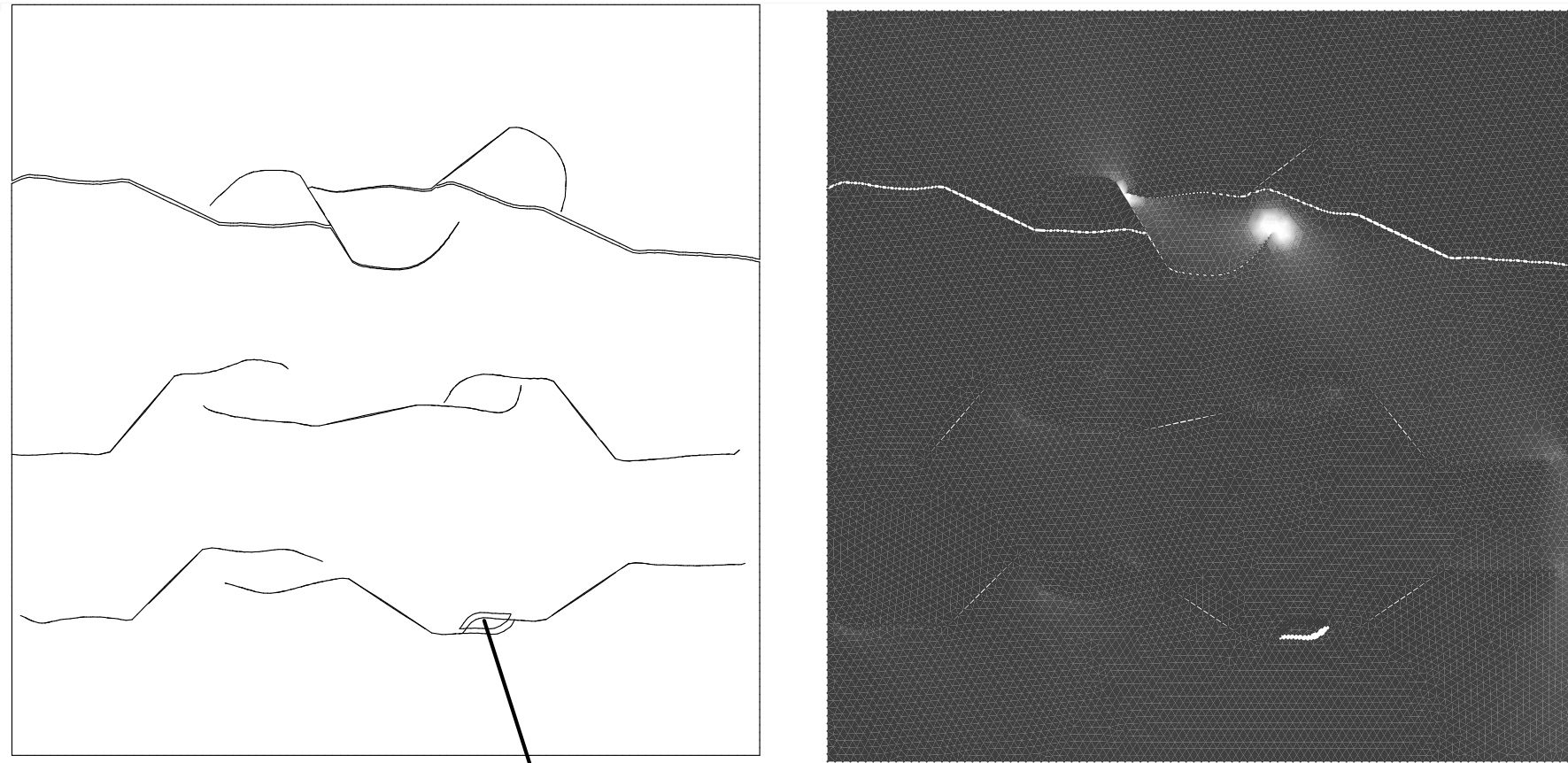


(b) Specimen #2, CMOD



Many literature problems solved with success

Also with simultaneous crack growth



Particle formation (5× magnified)

However... **much** tougher than quasi-brittle is *ductile* fracture

Finite strain plasticity as we see it

$$\boldsymbol{\tau} = 2 \frac{d\psi_b}{d\mathbf{b}_e} \mathbf{b}_e = 2\mathbf{b}_e \frac{d\psi_b}{d\mathbf{b}_e}$$

$$\frac{[d\mathbf{b}]_{ij}}{[d\mathbf{F}]_{mn}} = \delta_{im} [\mathbf{F}]_{jl} + \delta_{jm} [\mathbf{F}]_{in}$$

$$\mathbf{b}_{eV}^* = -4 \sum_{i=1}^{n_s} \dot{\gamma}_i \mathbf{A}^{-1} \mathbf{n}_i$$

$$\dot{\mathbf{v}} = - \sum_{i=1}^{n_s} \dot{\gamma}_i \boldsymbol{\varphi}_i$$

$$\boldsymbol{\tau} = 2 \frac{d\psi_b}{d\mathbf{b}_e} \mathbf{b}_e$$

$$\mu \dot{\gamma}_i - \langle \mu \dot{\gamma}_i + \phi_i \rangle = 0$$

Any hyperelastic law along with any plasticity model.

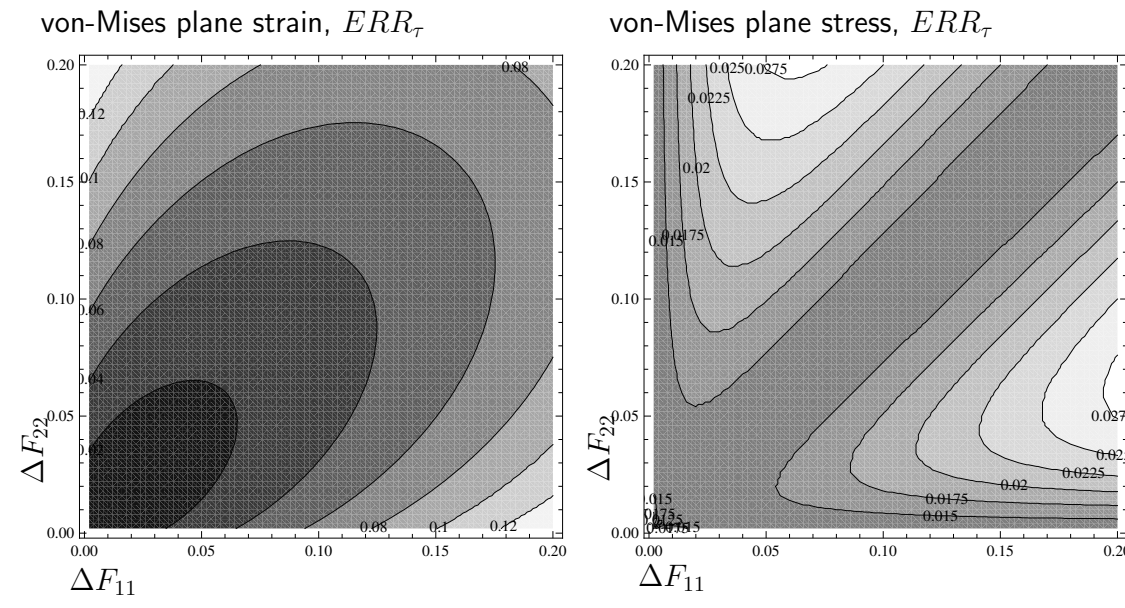
What the books do not describe

$$d\varepsilon_{p_{n+1}}^i = \frac{\mathbf{n}_i : \boldsymbol{\tau}}{\sigma_{eq_i}} d\Delta\gamma_i + \left[ \frac{\Delta\gamma_i}{\sigma_{eq_i}} \left( \boldsymbol{\tau} : \frac{d\mathbf{n}_i}{d\boldsymbol{\tau}} + \mathbf{n}_i \right) - \frac{\mathbf{n}_i : \boldsymbol{\tau}}{\sigma_{eq}} \right] : \frac{\partial \boldsymbol{\tau}}{\partial \mathbf{b}_e} : d\mathbf{b}_e$$

$$4d_{pV} = -\mathbf{A} \mathbf{b}_{eV}^*$$

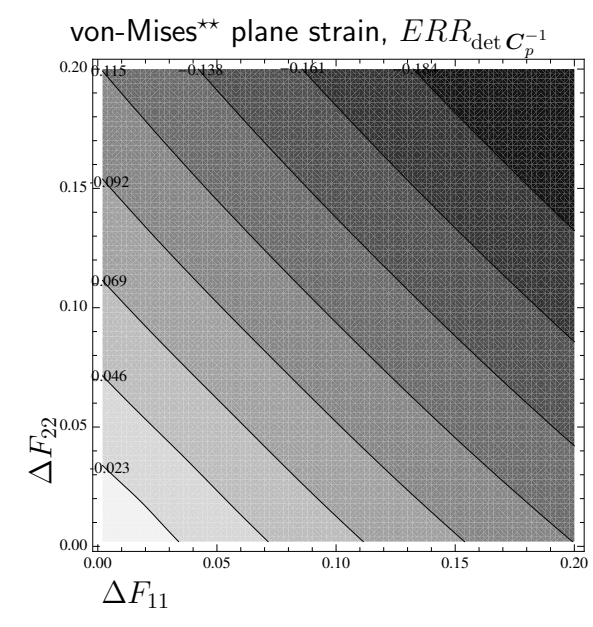
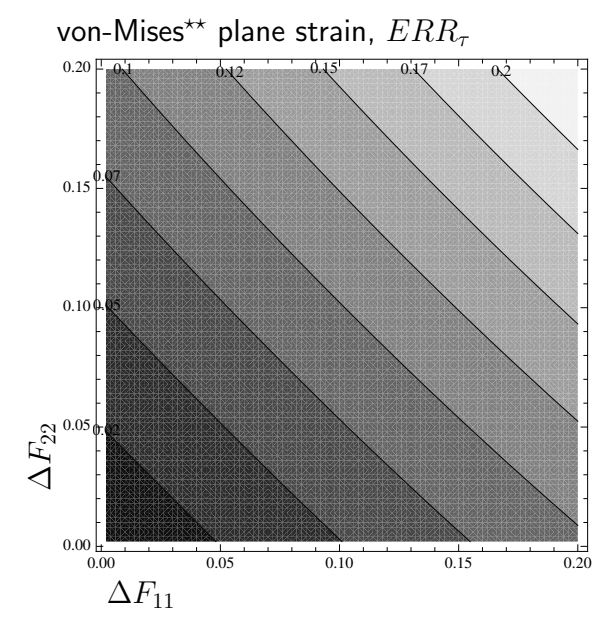
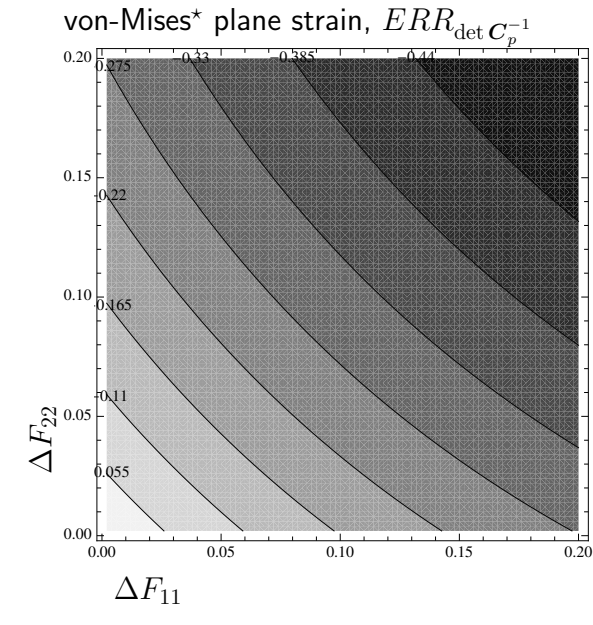
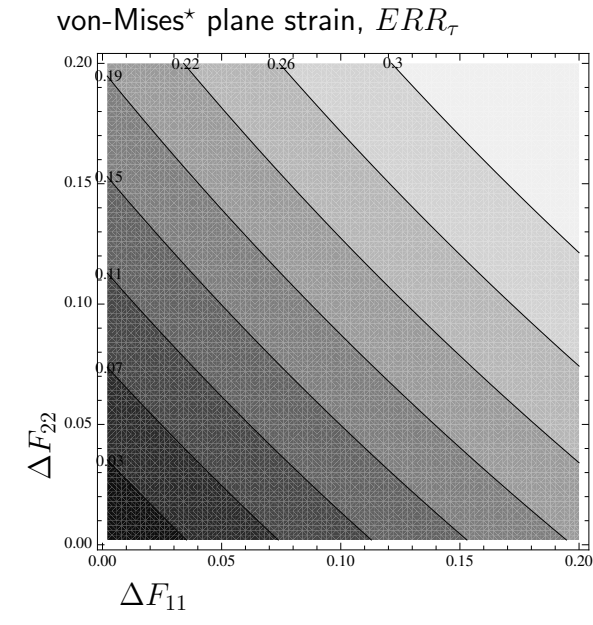
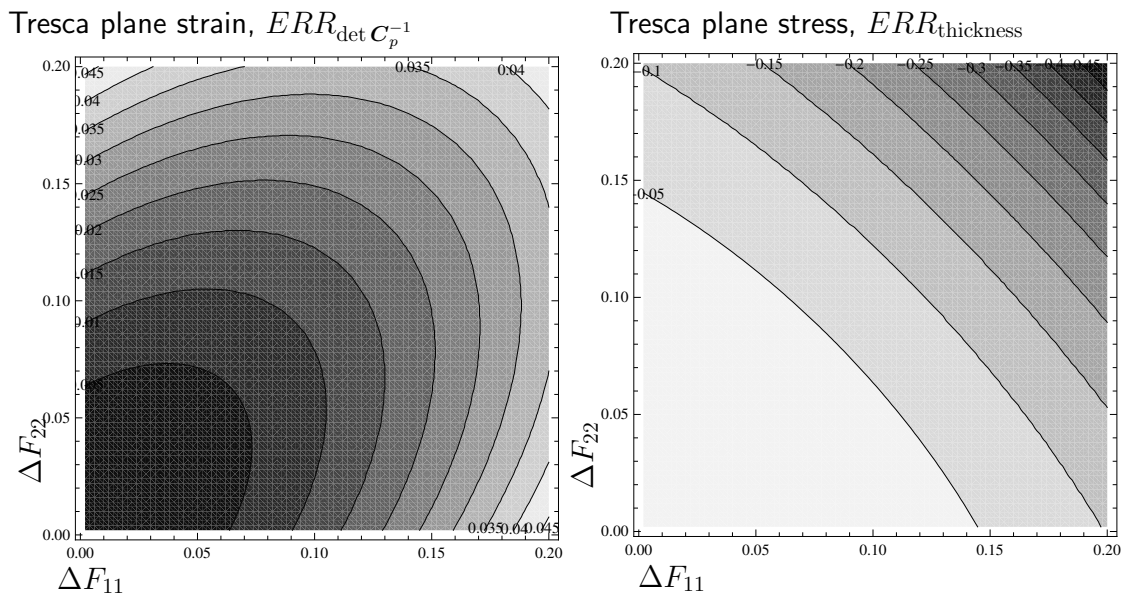
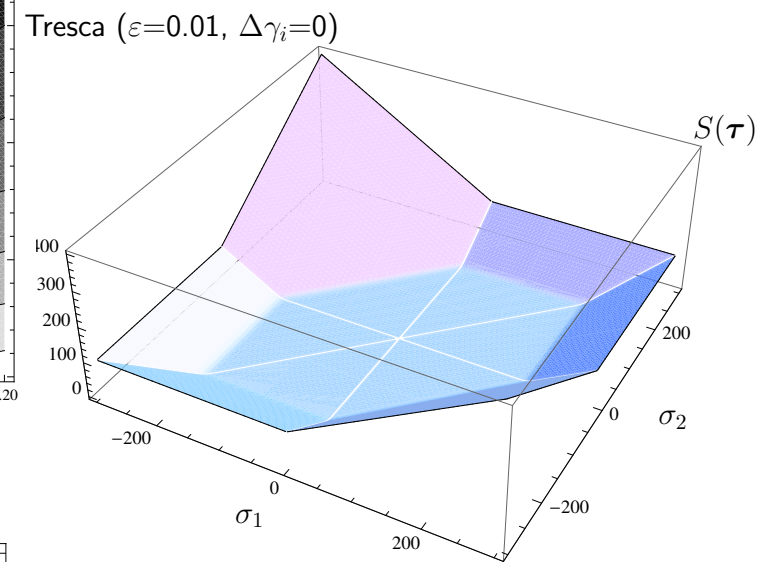
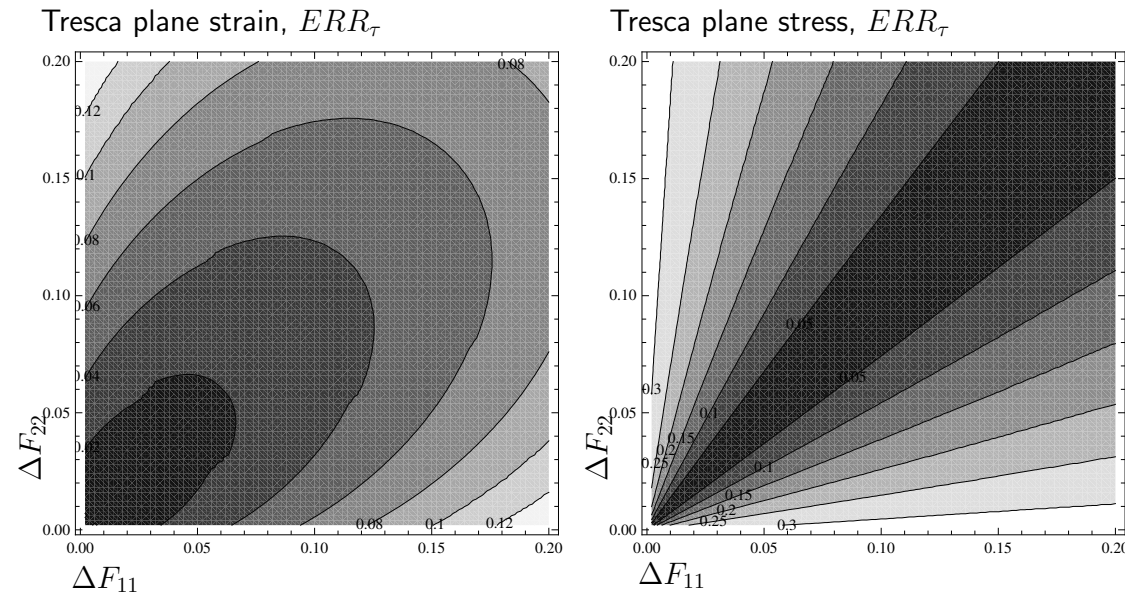
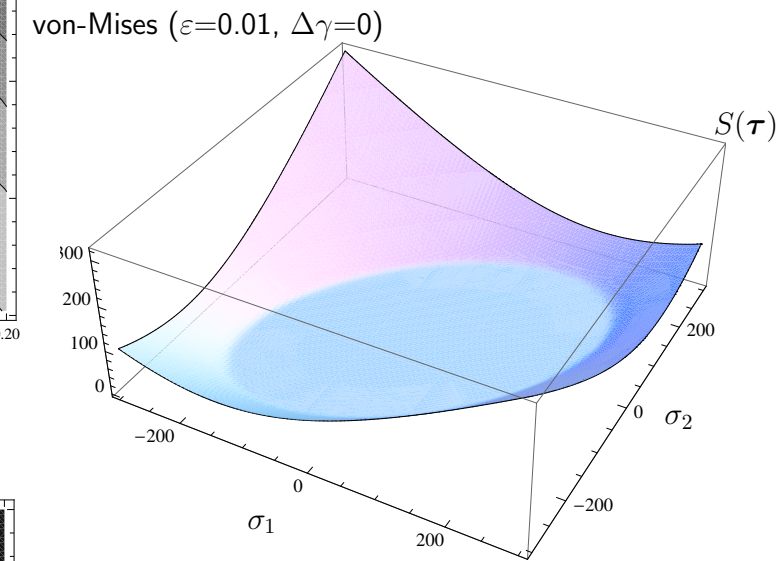
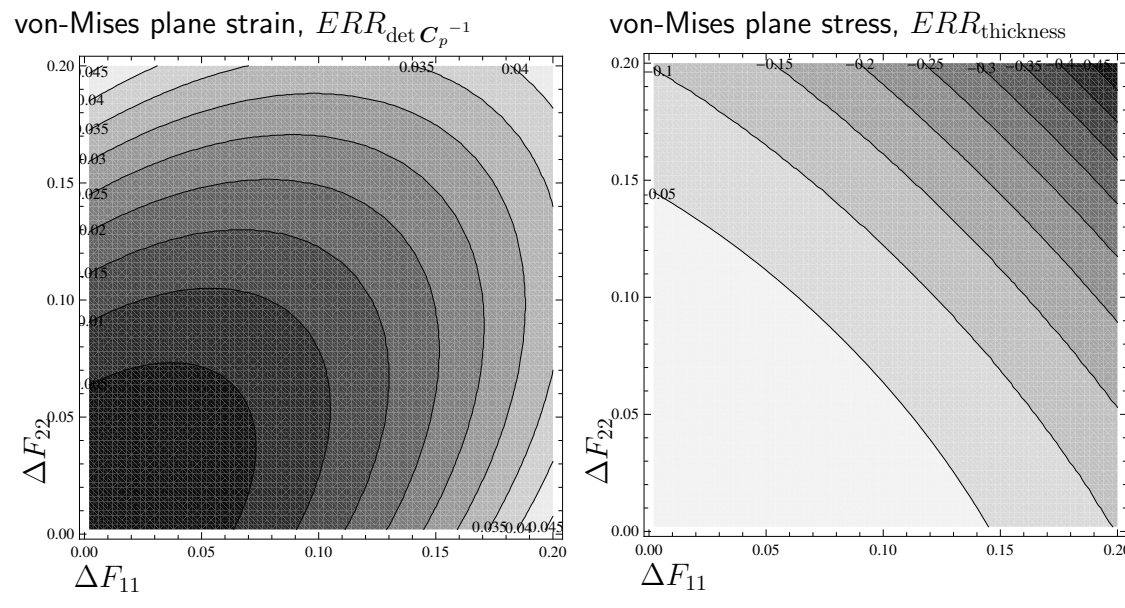
Yield criterion	Number of yield surfaces	Equivalent stresses
von-Mises	1	$\sigma_{eq_1} = \sqrt{I_1^2 - 3I_2}$
Tresca	6	$\sigma_{eq_k} = \tilde{\tau}_i - \tilde{\tau}_j, \quad i \neq j$
Ductile damage	2	$\sigma_{eq_1} = \frac{\sqrt{I_1^2 - 3I_2 - f c_1 I_1}}{1-f}$ $\sigma_{eq_2} = \frac{\sqrt{I_1^2 - 3I_2}}{1-f}$
$I_1 = \text{tr} \boldsymbol{\tau}, \quad I_2 = \frac{1}{2} [(\text{tr} \boldsymbol{\tau})^2 - \text{tr} \boldsymbol{\tau}^2], \quad I_3 = \det \boldsymbol{\tau}$		

# No requirement for active set strategies, and no “return-mapping” and *much better accuracy than classical methods, including Simo’s...*



Ours

Material properties  
 $E = 200$  GPa  
 $\nu = 0.3$   
 $\sigma_1 = 200$  MPa  
 $\sigma_2 = 200$  MPa  
 $\sigma_y = 200$  MPa



Simo 1988 (\*) and 1992 (\*\*)

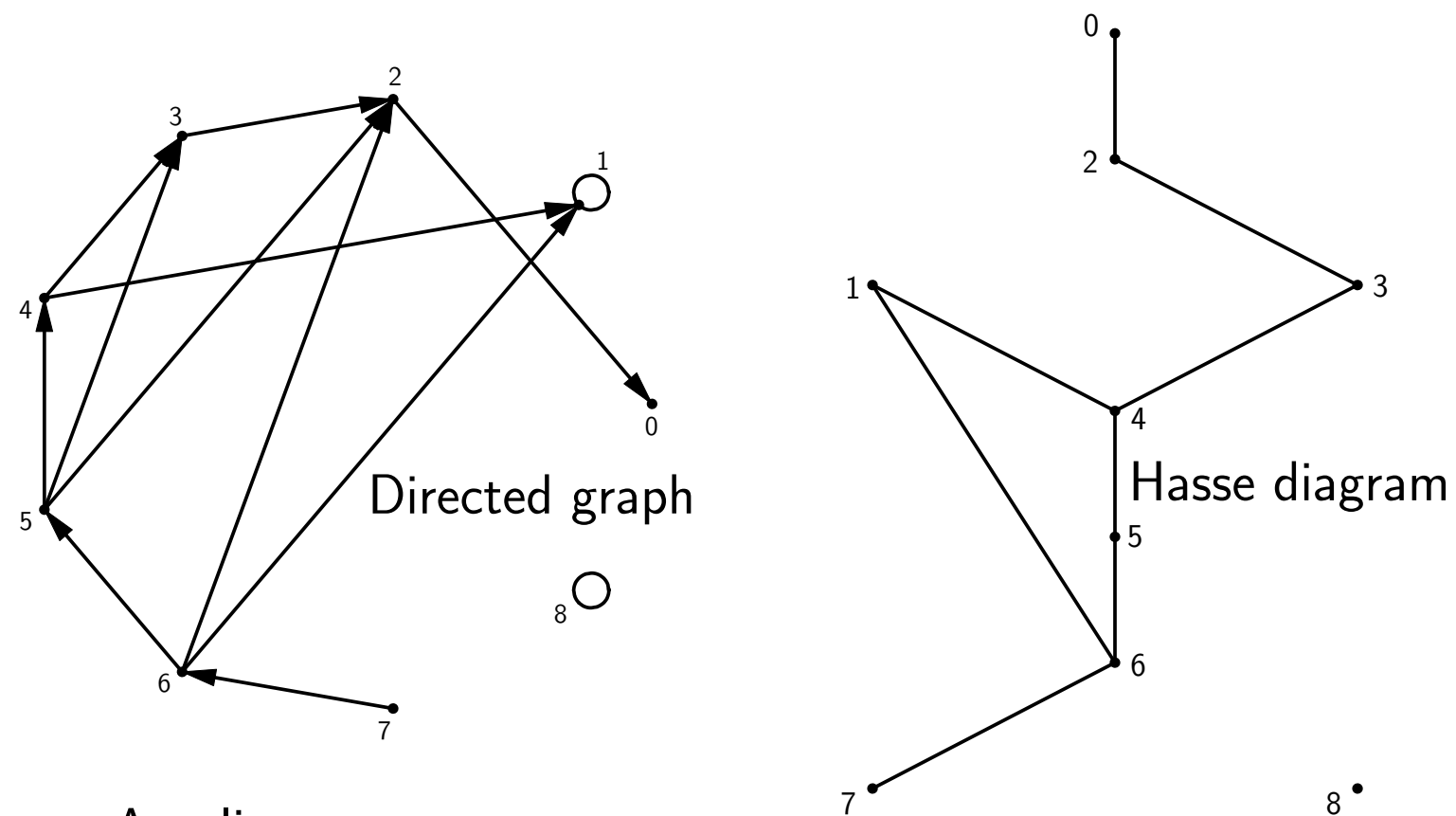


# Multiple-point constraints (*control, ALE repositioning, ...*)

$$\mathbf{T}_\star^T \left( \sum_{i=1}^{n_e} \mathbf{K}_i^e \right) \mathbf{T}_\star + \mathbf{T}_\star^T \left\{ - \sum_{j=1}^m \left[ \left( \sum_{k=1}^{n_e} \mathbf{f}_k^e \right)^T (\mathbf{c}_j \mathbf{g}_j'') \right] \right\} \mathbf{T}_\star d\mathbf{a}_r =$$

$$- \mathbf{T}_\star^T \left( \sum_{j=1}^{n_e} \mathbf{f}_j^e \right) - \mathbf{T}_\star^T \left( \sum_{l=1}^{n_e} \mathbf{K}_l^e \right) \mathbf{b}_\star$$

**Very** hard to implement efficiently - a combination of clique and sparse data structures



Acyclic test  
Topological sort

	Unroll of nested DOFs	Collapse (and sum)
1 : 1	1 : 1	1 : 1
2 : 0	2 : 0	2 : 0
3 : 2	3 : 2, 0	3 : 0
4 : 1, 3	4 : 1, 1 3, 0	4 : 1, 0
5 : 3, 4, 2	5 : 3, 0 4, 1 4, 0 2, 0	5 : 0, 1
6 : 2, 1, 5	6 : 2, 0 1, 1 5, 0 5, 1 5, 0 5, 0	6 : 0, 1
7 : 6	7 : 6, 0 6, 1 6, 0 6, 1 6, 0 6, 0	7 : 0, 1
8 : 8	8 : 8	8 : 8

Degree-of-freedom:list of masters

# Mixed elements

Given  $t \in \mathbb{R}_0^+$   $\mathbf{t} \in [L^2(\Gamma_{0t}^N)]^2$  and  $\mathbf{b} \in [L^2(\Omega_{0t})]^2$ , find  $\mathbf{u} \in [H^1(\Omega_{0t})]^2$  (with non-homogeneous boundary conditions on  $\Gamma_{0t}^D$ ) and  $p \in L^2(\Omega_{0t})$  such that  $\forall \tilde{\mathbf{u}} \in [H^1(\Omega_{0t})]^2$  (with homogeneous boundary conditions on  $\Gamma_{0t}^D$ ) and  $\forall \tilde{\theta} \in L^2(\Omega_{0t})$ :

$$\int_{\Omega_{0t}} \{ \mathcal{P} : \boldsymbol{\tau}_c [\mathbf{F}(\mathbf{u}), t] + p\mathbf{I} \} : \nabla \tilde{\mathbf{u}} \, d\Omega_{0t} = \int_{\Gamma_{0t}^N} \mathbf{t} \cdot \tilde{\mathbf{u}} \, d\Gamma_{0t} + \int_{\Omega_{0t}} \mathbf{b} \cdot \tilde{\mathbf{u}} \, d\Omega_{0t}$$

$$\int_{\Omega_{0t}} \left\{ \frac{1}{3} \boldsymbol{\tau}_c : \mathbf{I} - p \right\} \tilde{\theta} \, d\Omega_{0t} = 0$$

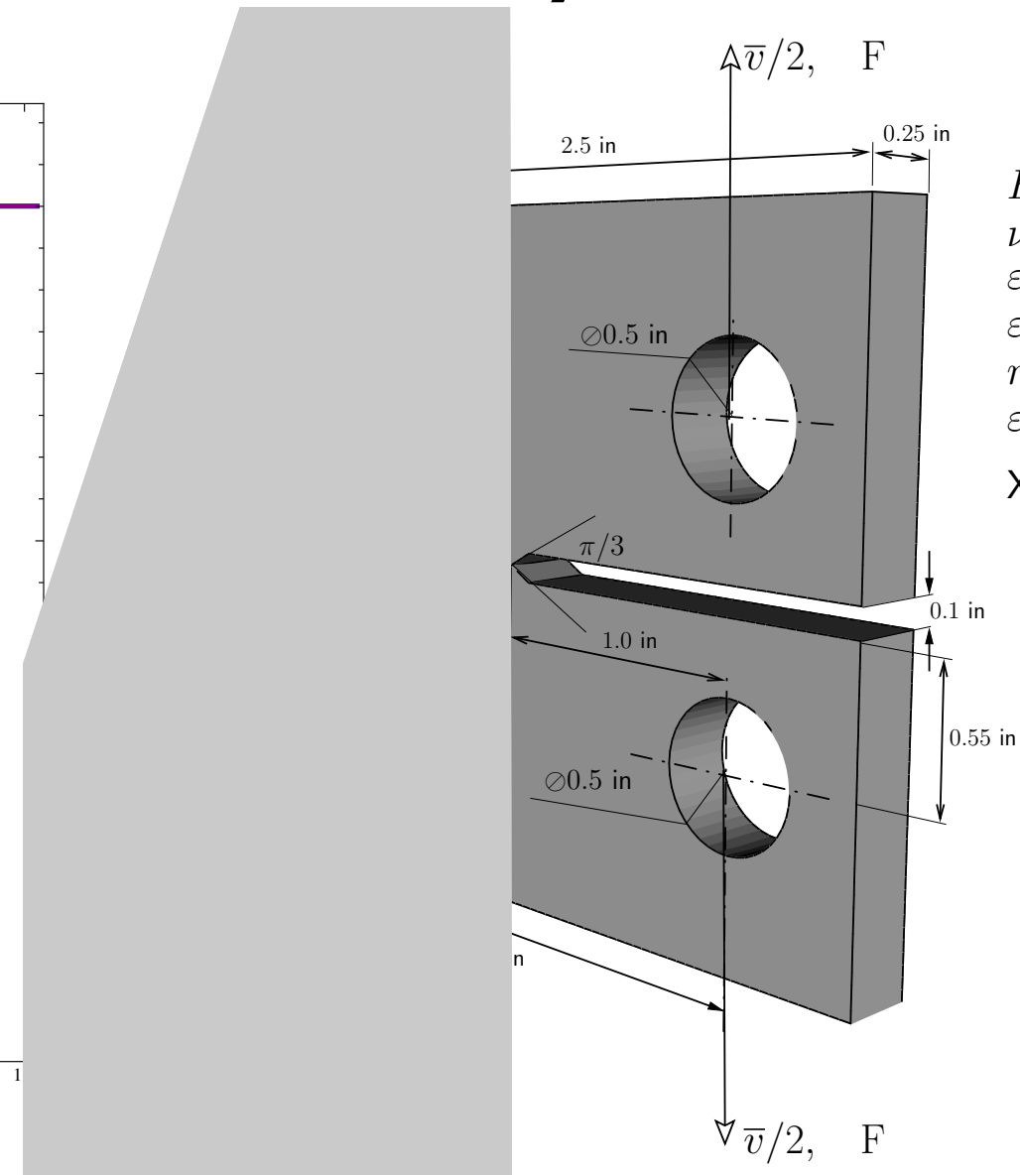
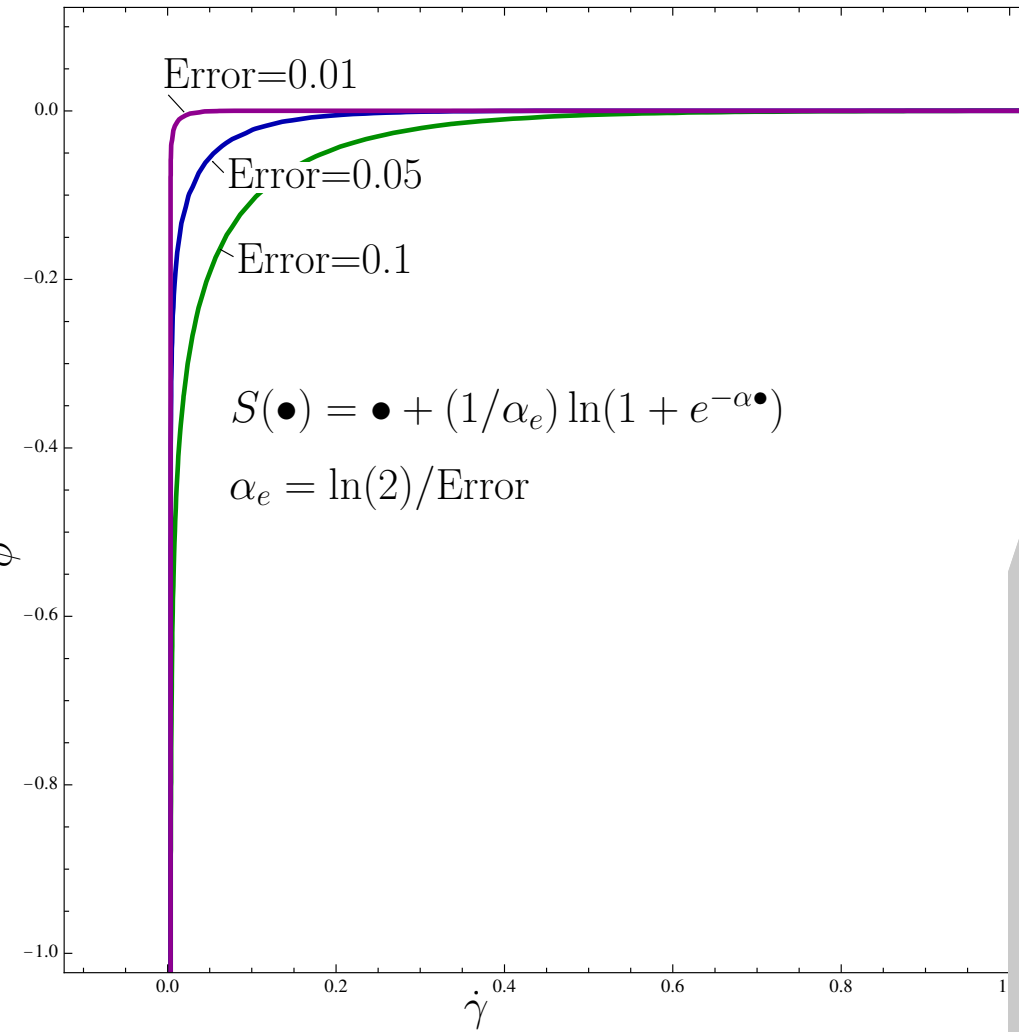
$$\int_{\Omega_{0t}} \{ (\mathcal{P} : \dot{\boldsymbol{\tau}}_c) : \nabla \tilde{\mathbf{u}} - (\mathcal{P} : \boldsymbol{\tau}_c + p\mathbf{I}) : (\nabla \tilde{\mathbf{u}} \nabla \dot{\mathbf{u}}) \} \, d\Omega_{0t} + \int_{\Omega_{0t}} \dot{p}\mathbf{I} : \nabla \tilde{\mathbf{u}} \, d\Omega_{0t} = \delta \dot{W}_{ut}$$

$$\int_{\Omega_{0t}} \left[ \frac{1}{3} \mathbf{I} : \left( \mathcal{C} : \nabla \dot{\mathbf{u}} + \boldsymbol{\tau}_c \nabla \dot{\mathbf{u}}^T + \nabla \dot{\mathbf{u}} \boldsymbol{\tau}_c \right) - \dot{p} \right] \tilde{\theta} \, d\Omega_{0t} = \delta \dot{W}_{pt}$$

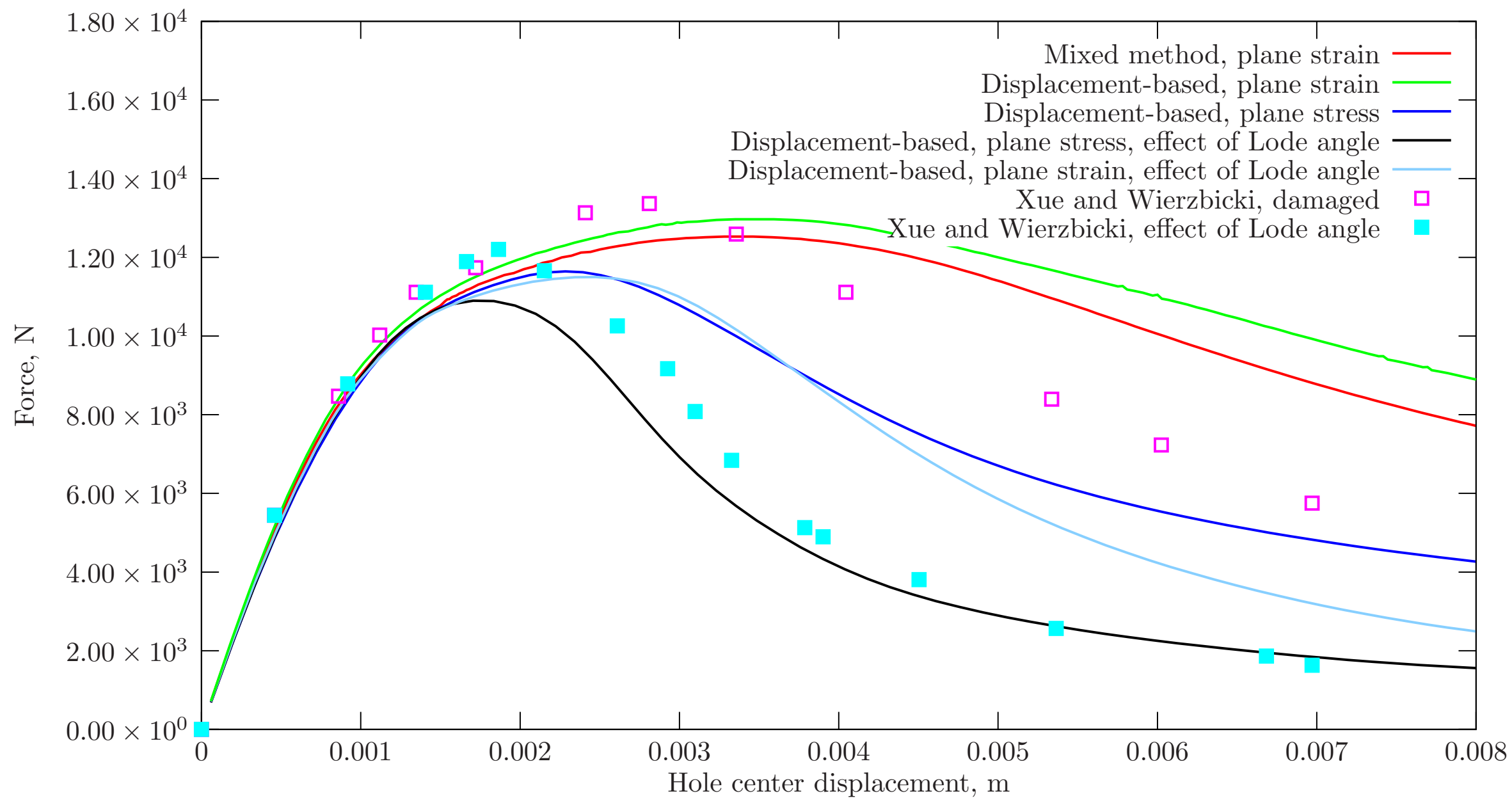
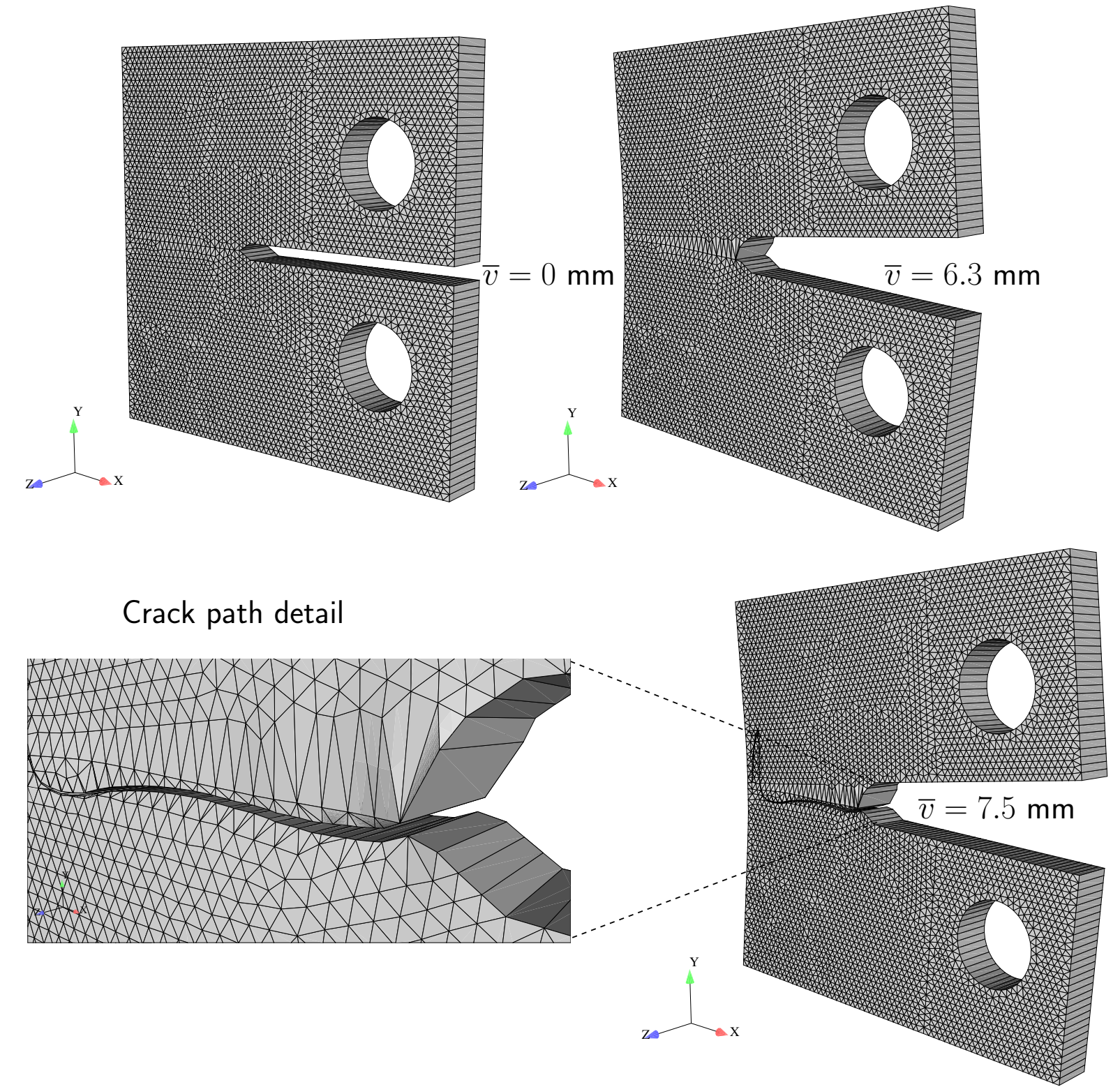
**Technology: bubble displacement  
linear pressure**

# Complementarity smoothed and the compact tension test

Graph of  $\dot{\gamma} - S(\dot{\gamma} + \phi) = 0$



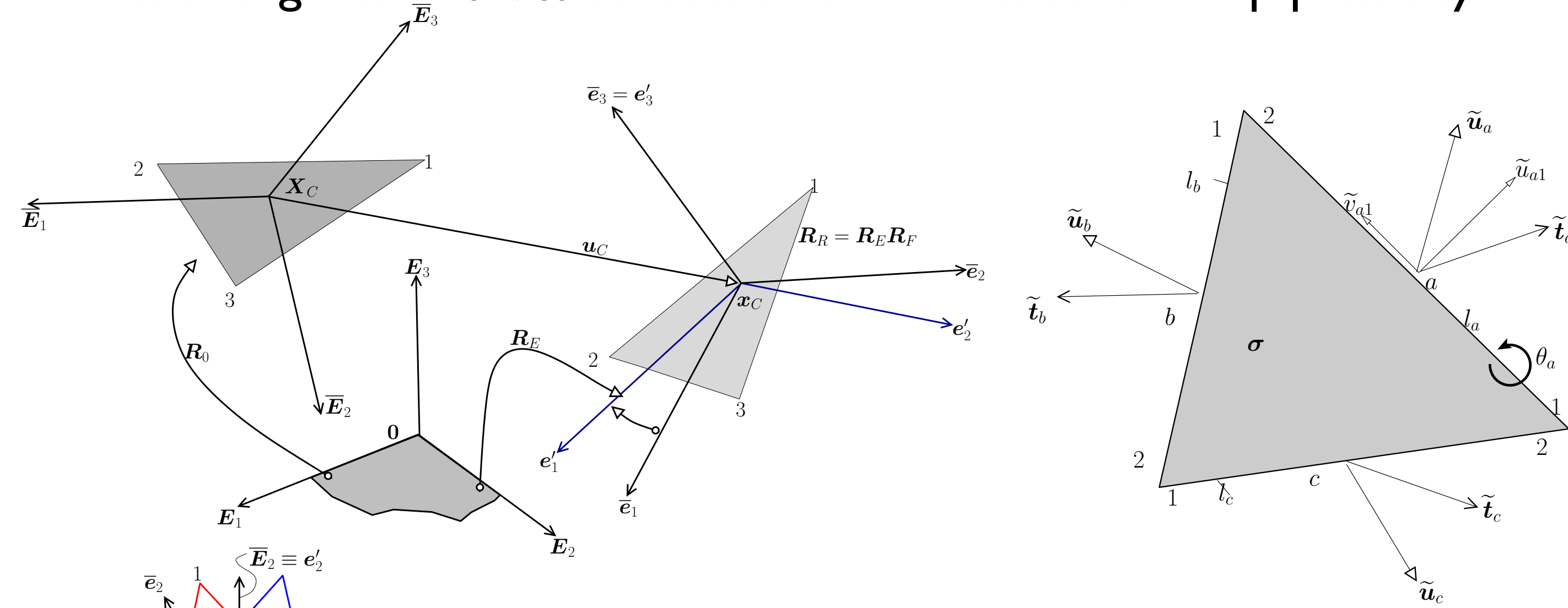
$E = 78 \text{ GPa}$   
 $\nu = 0.3$   
 $\varepsilon_c = 0.00387$   
 $\varepsilon_t = 0.00194$   
 $r = 1.21$   
 $\varepsilon_f = 0.7$   
 Xue-Wierzbicki damage law



*Exceptionally accurate results with thickness variation*

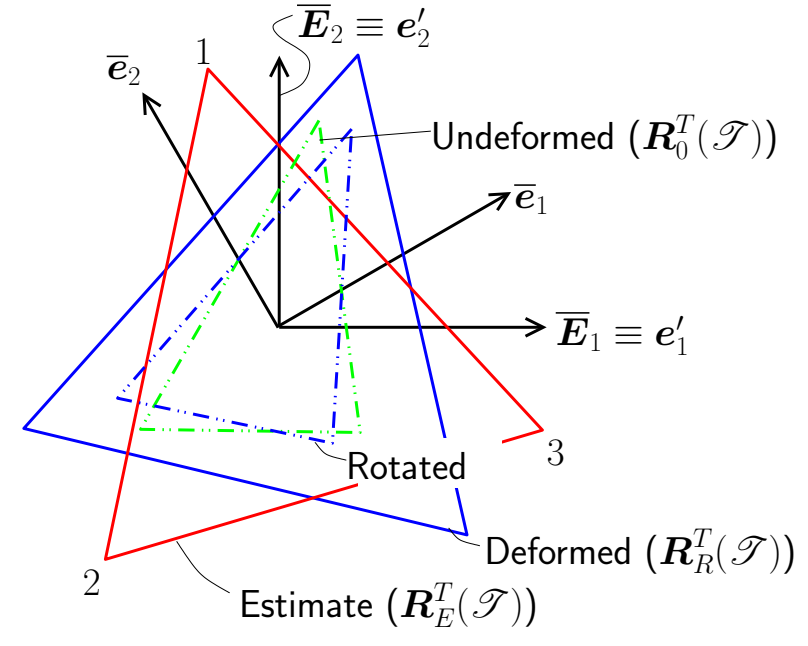
# Shells

A new triangle with exact corotational kinematics for FeFp plasticity

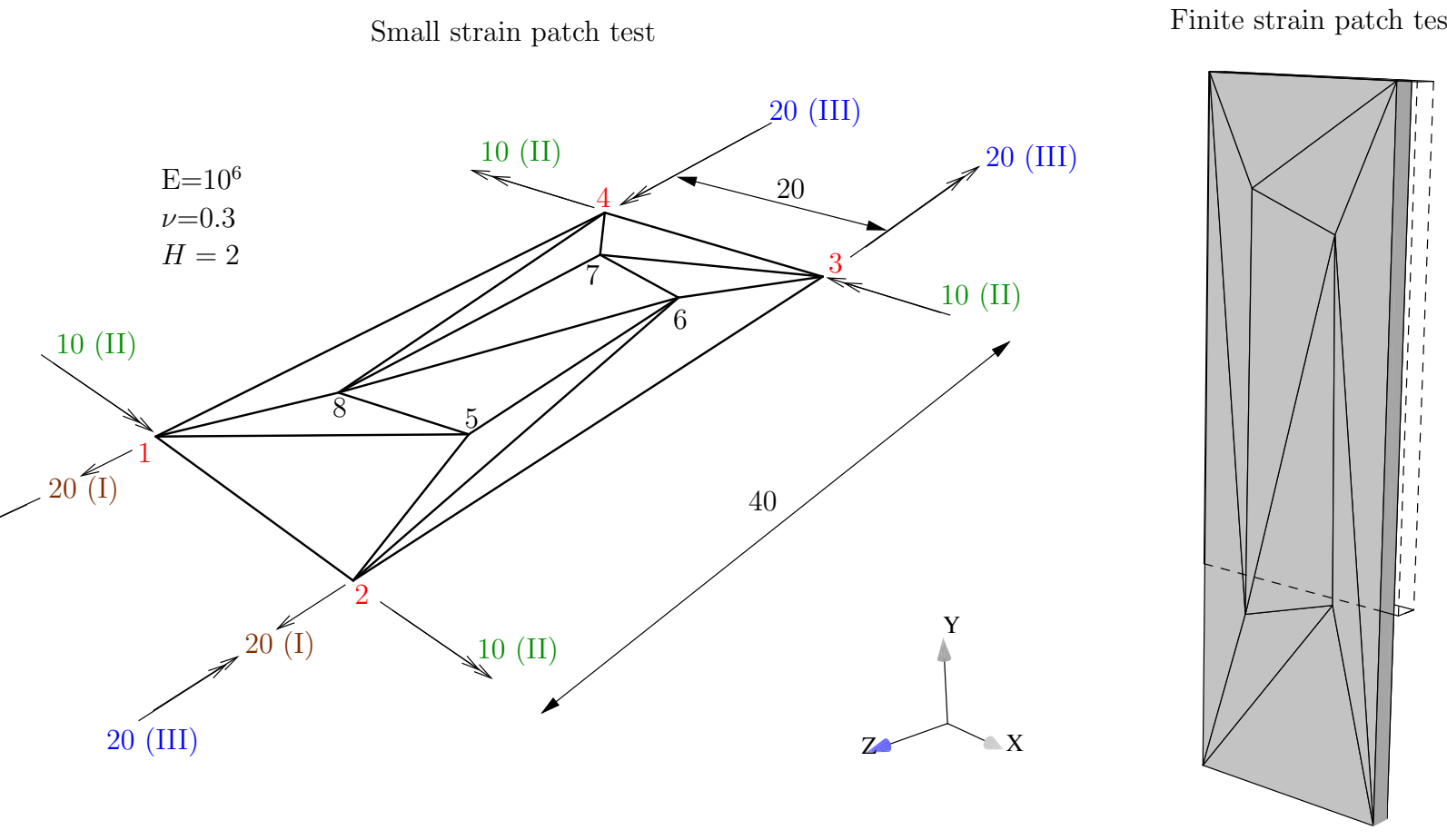
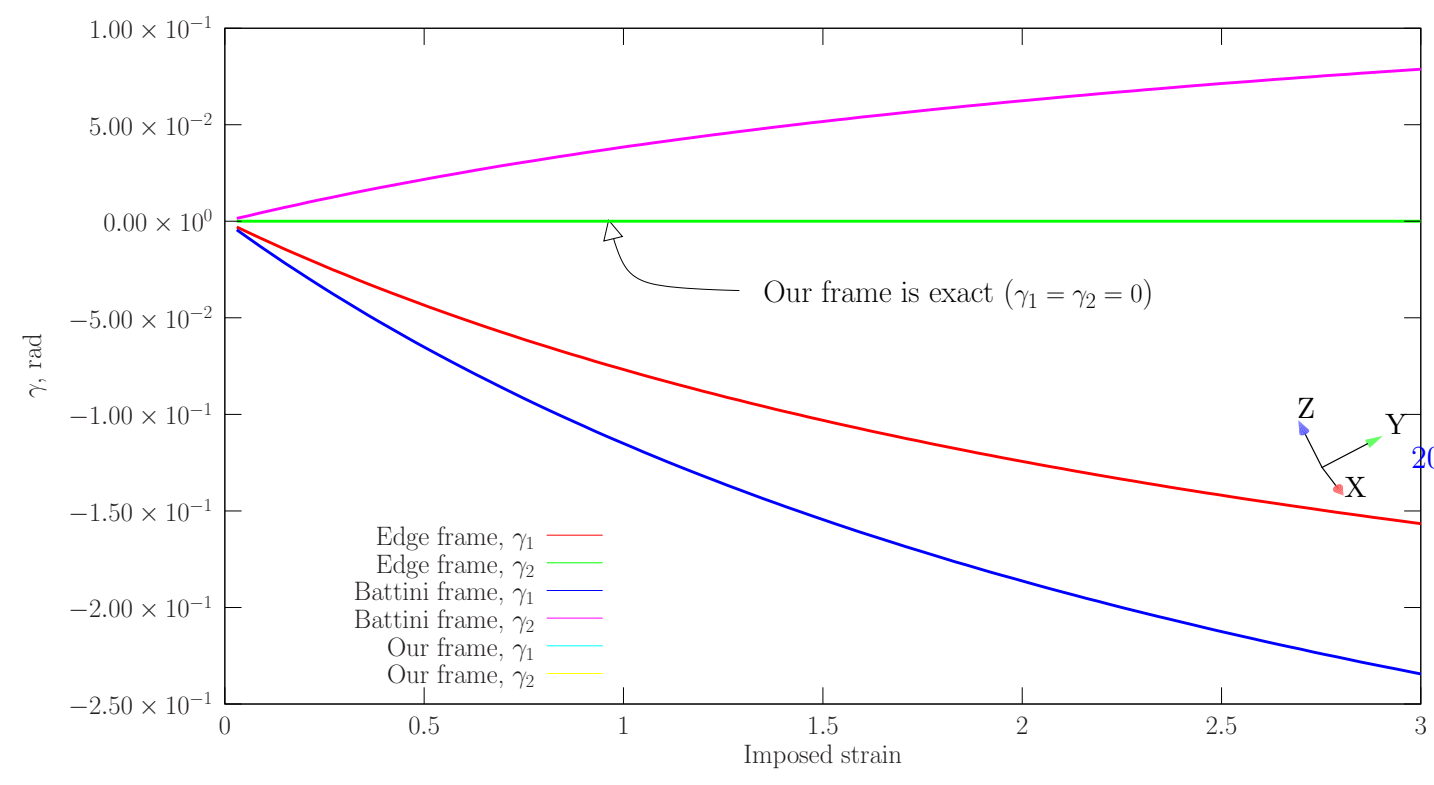
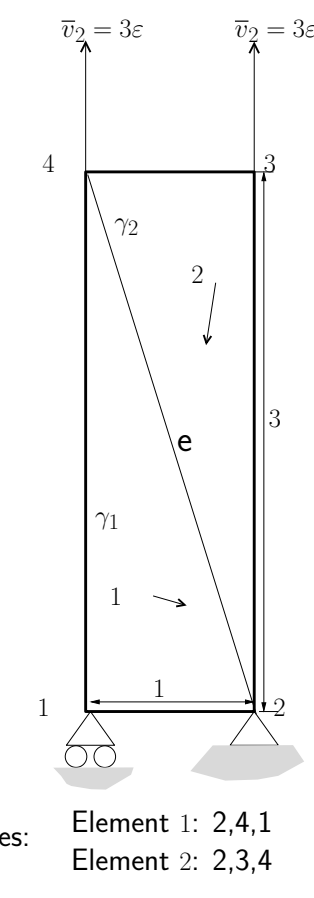


Drilling freedoms

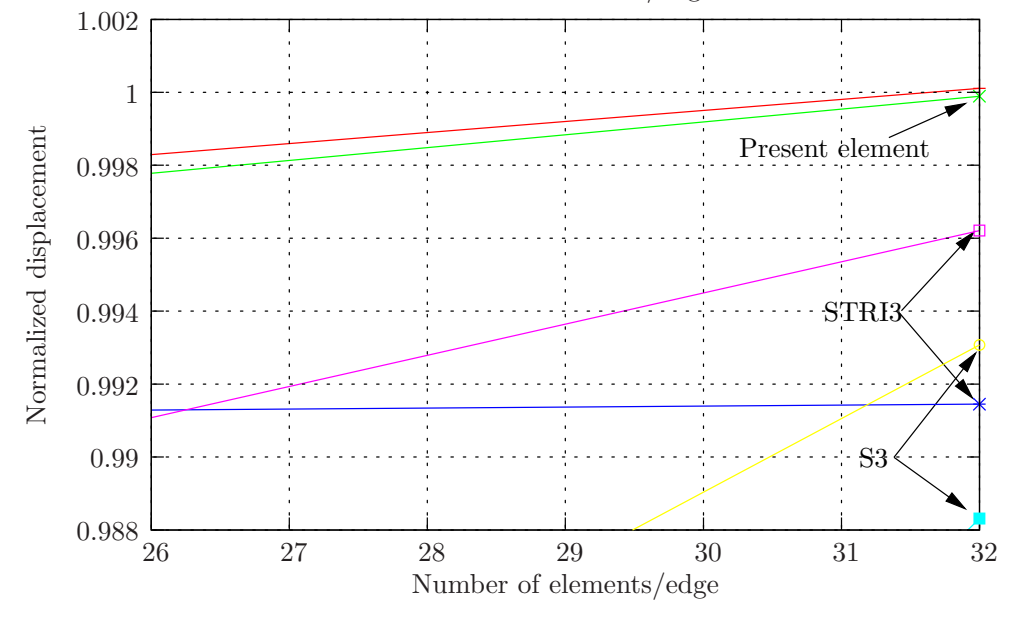
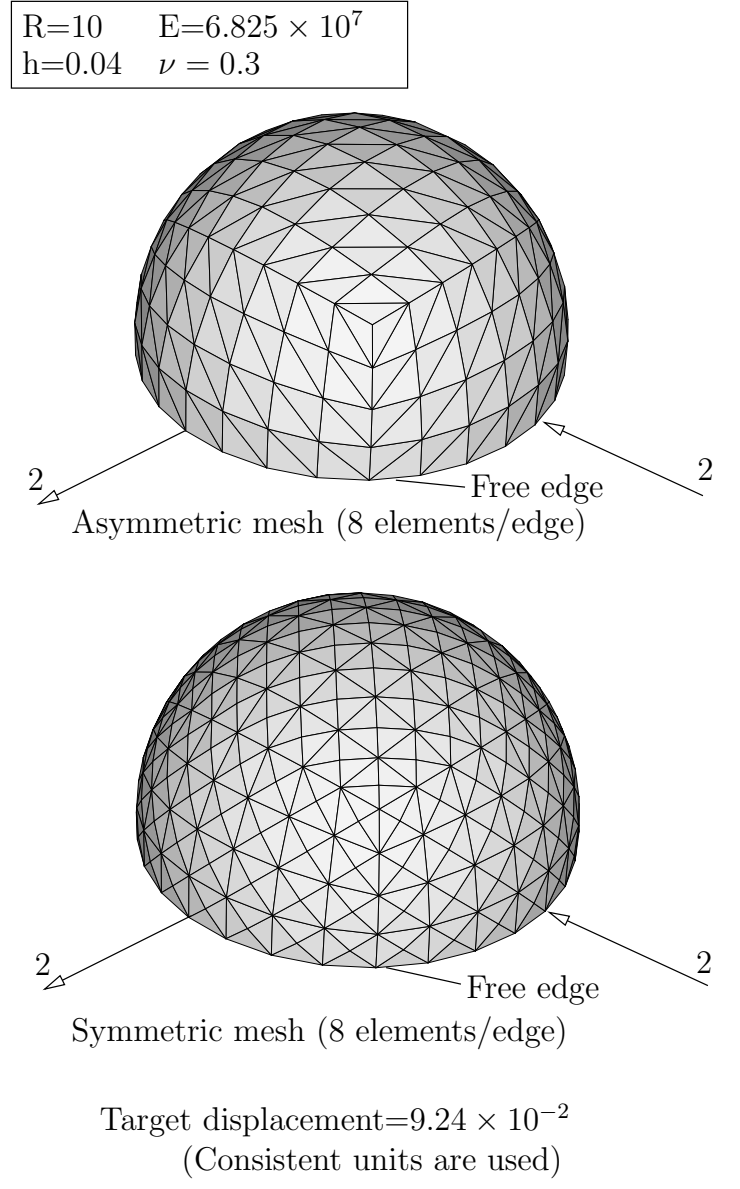
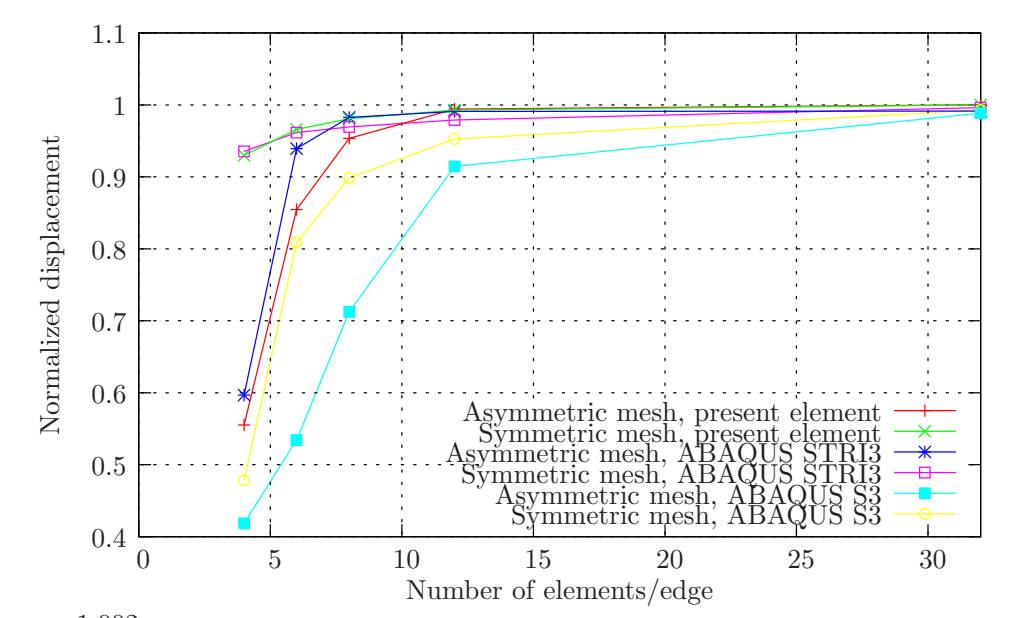
Patch and invariance tests



Frames



# Benchmark results

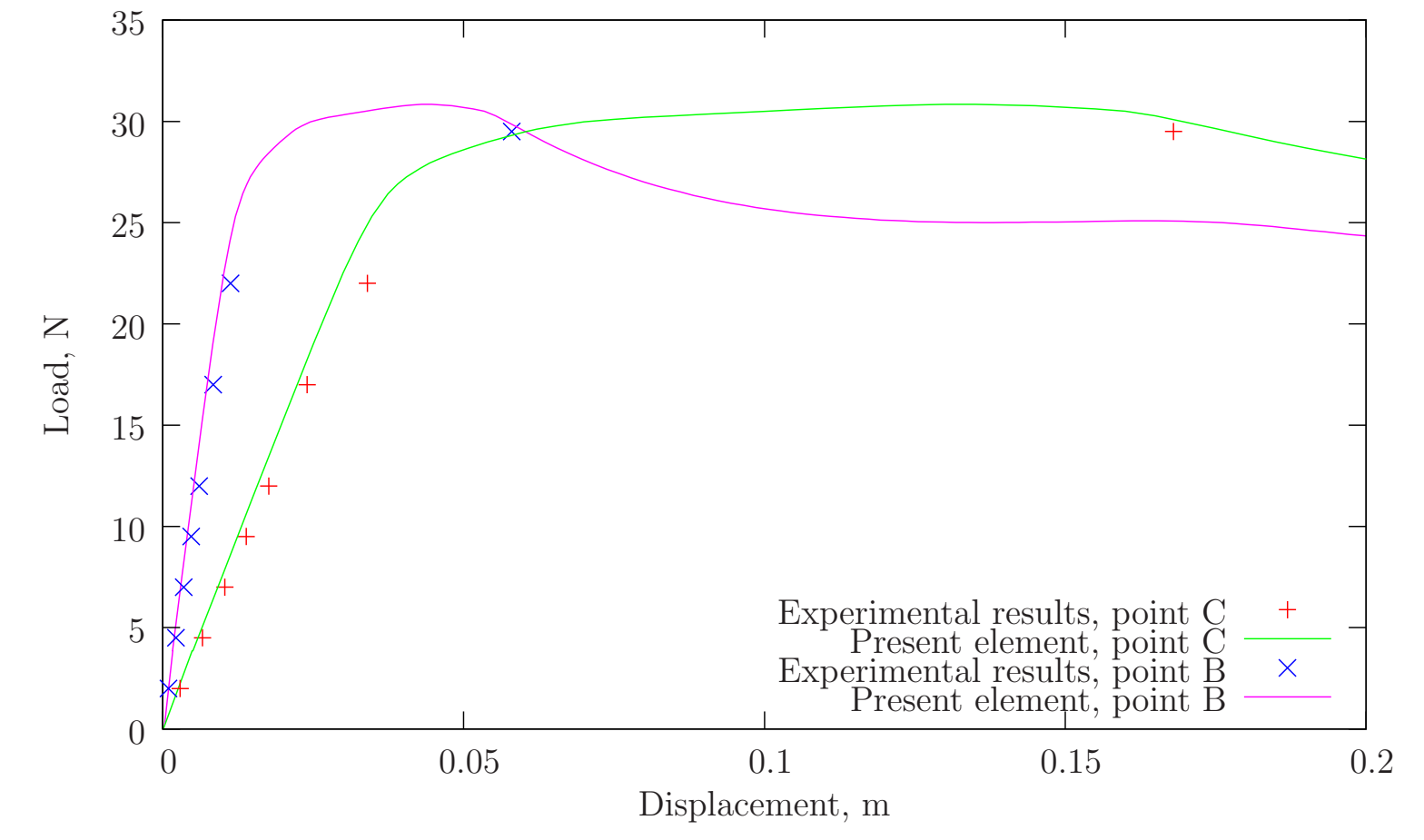
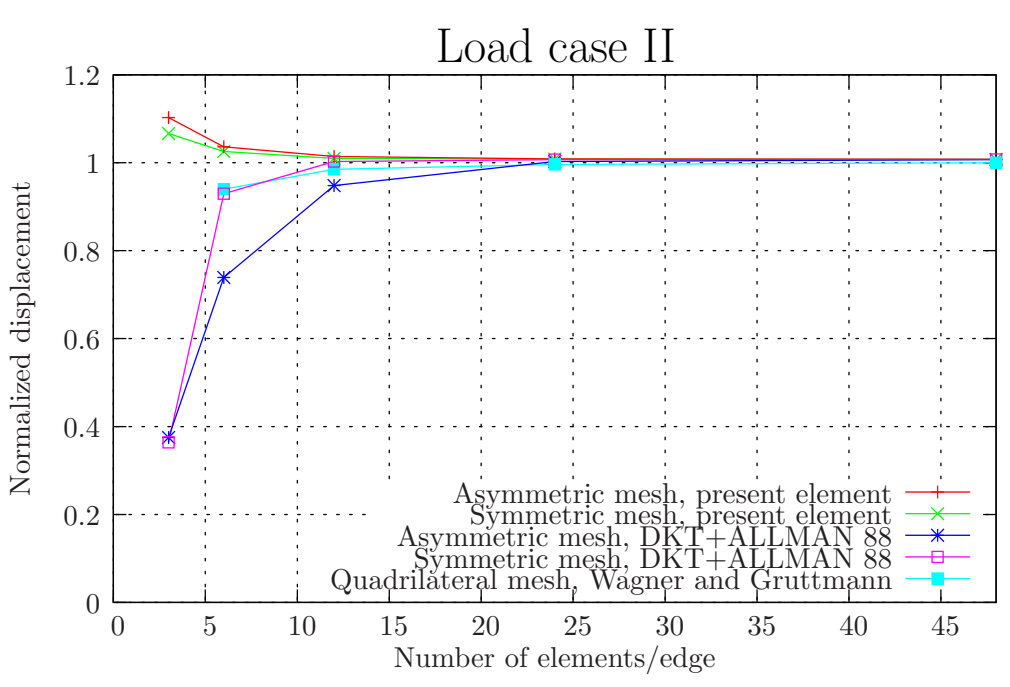
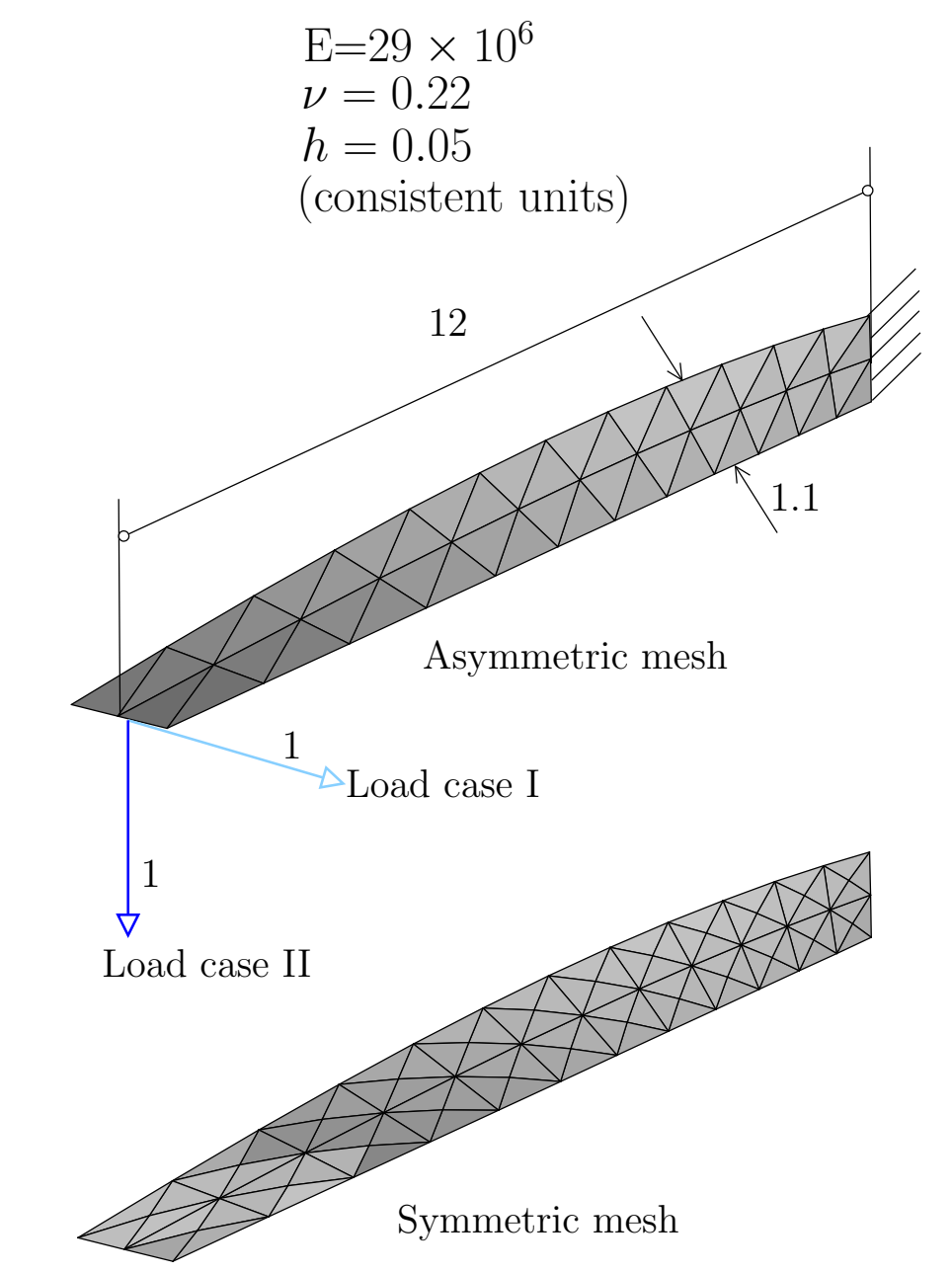
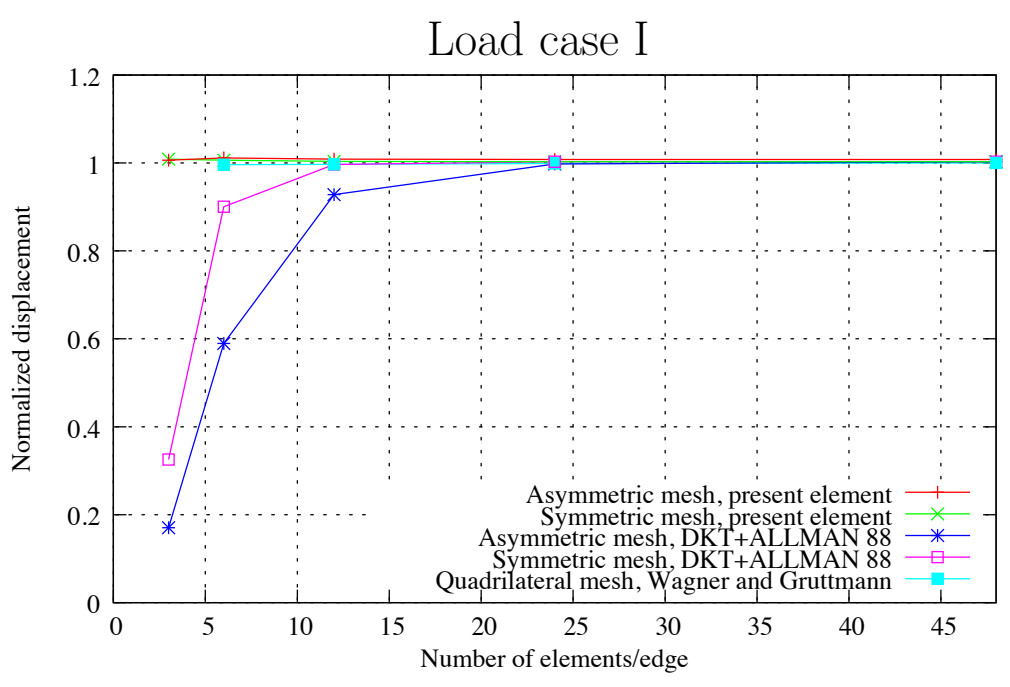


Depth gage positions:  
A:  $x = 9.8 \times 10^{-2}$   
B:  $x = 4.77 \times 10^{-1}$   
C:  $x = 9.55 \times 10^{-1}$

Material properties:  
 $E = 70.65 \times 10^9 \text{ N/m}^2$   
 $\nu = 0.33$   
 $\sigma_y = 150(1 + \epsilon_p) \text{ MPa}$   
 $L = 0.954$

Dimensions:  
Total height:  $2 \times 10^{-2} \text{ m}$   
Flange width:  $1 \times 10^{-2} \text{ m}$   
Flange thickness:  $h = 1.5 \times 10^{-3} \text{ m}$

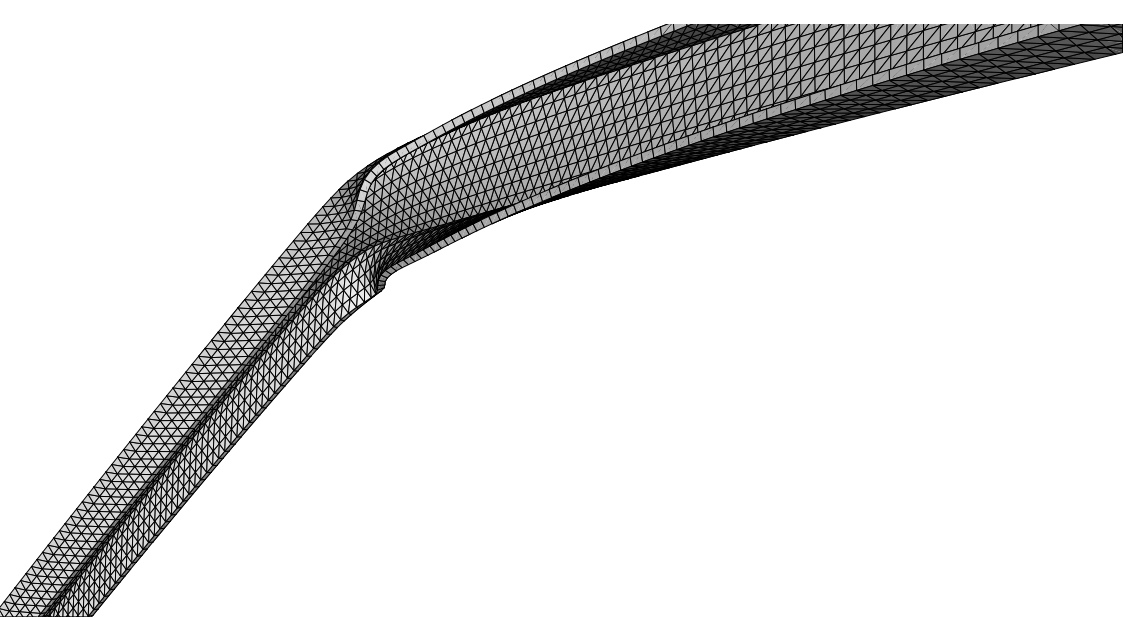
Mesh:  $4 \times 8 \times 400$  elements  
Asymmetric arrangement is adopted



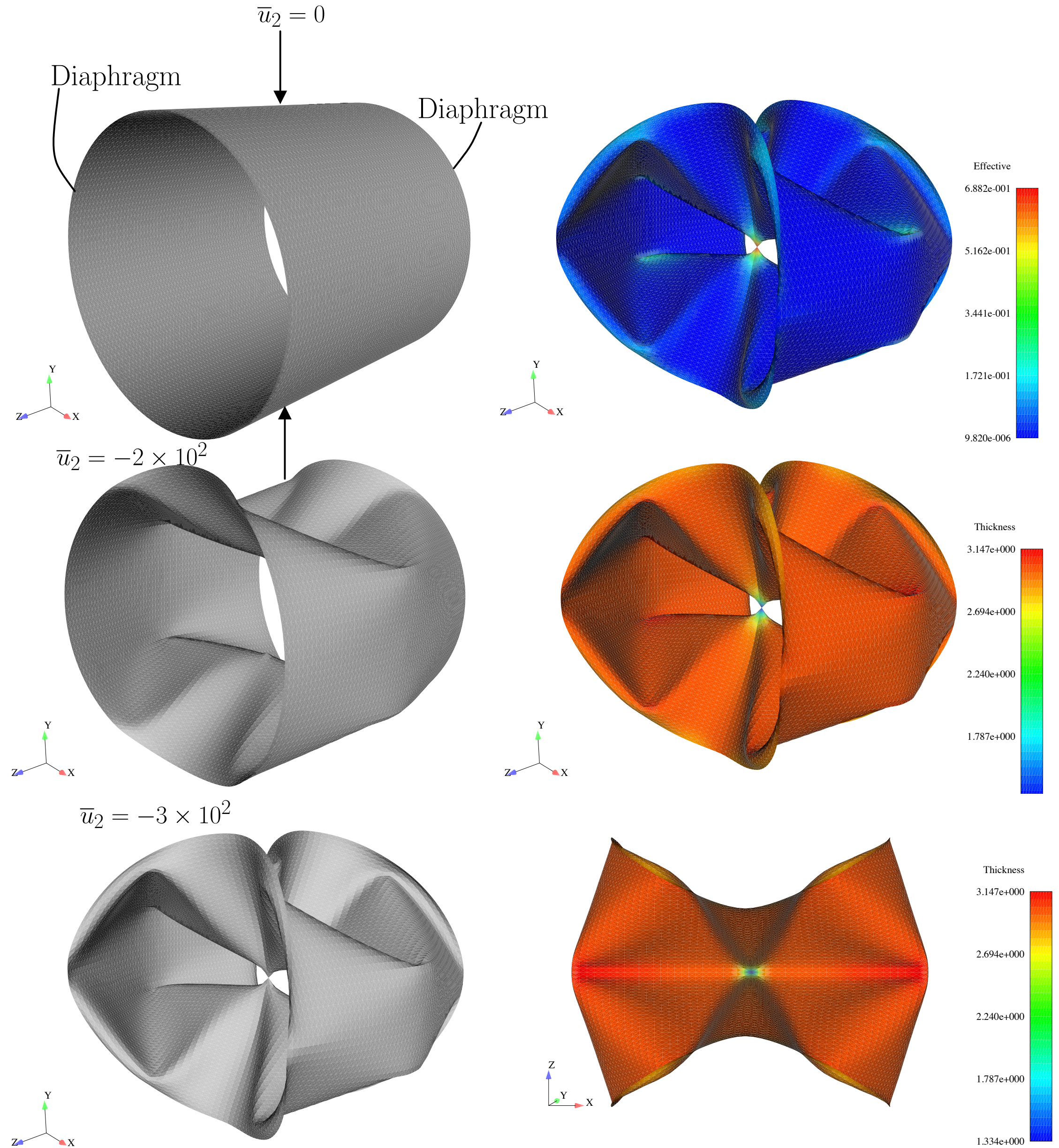
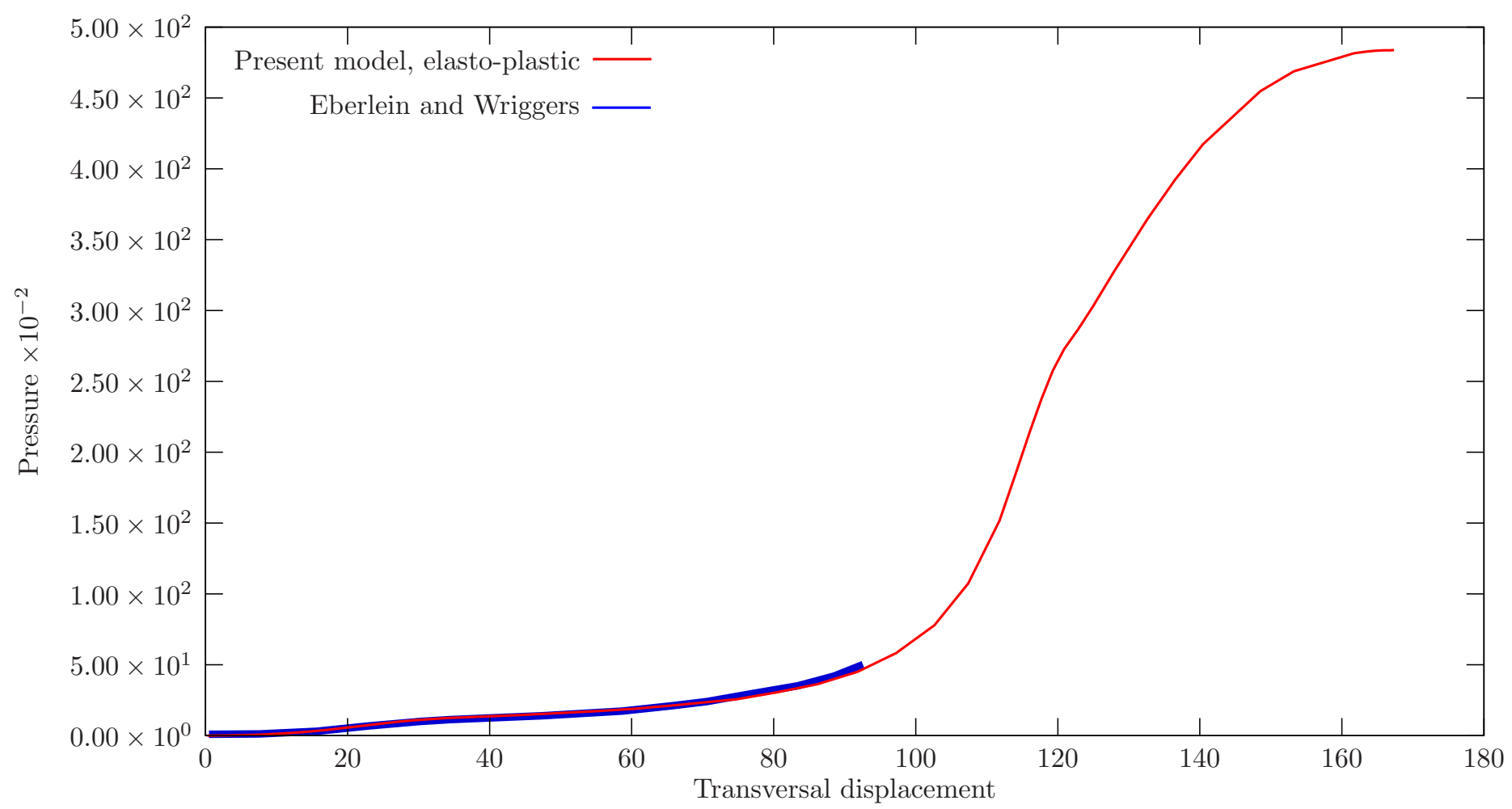
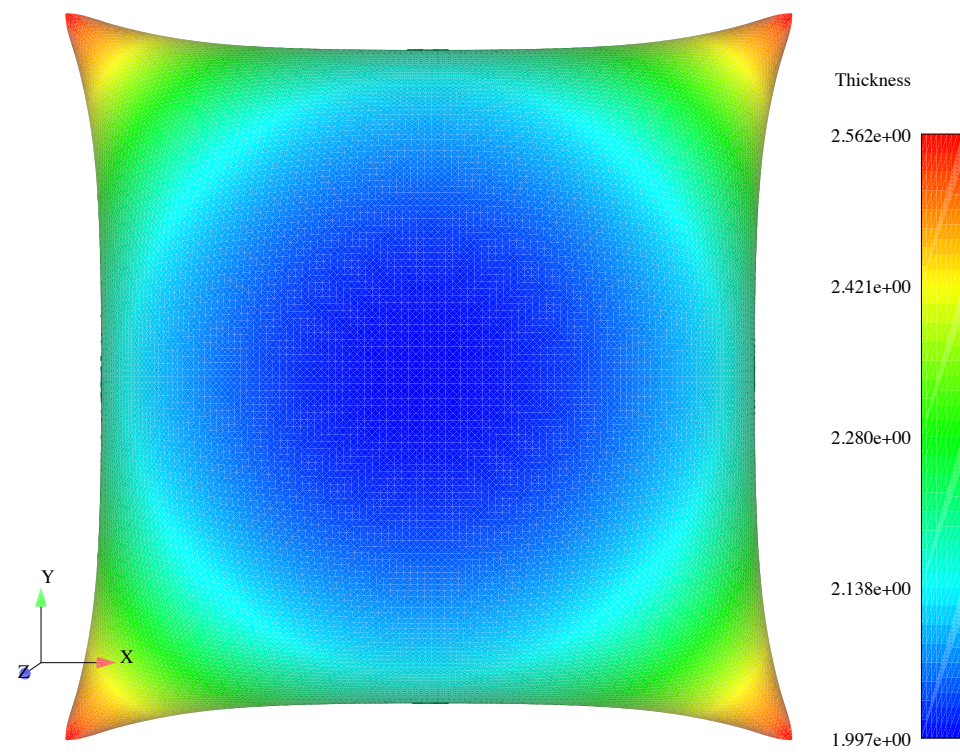
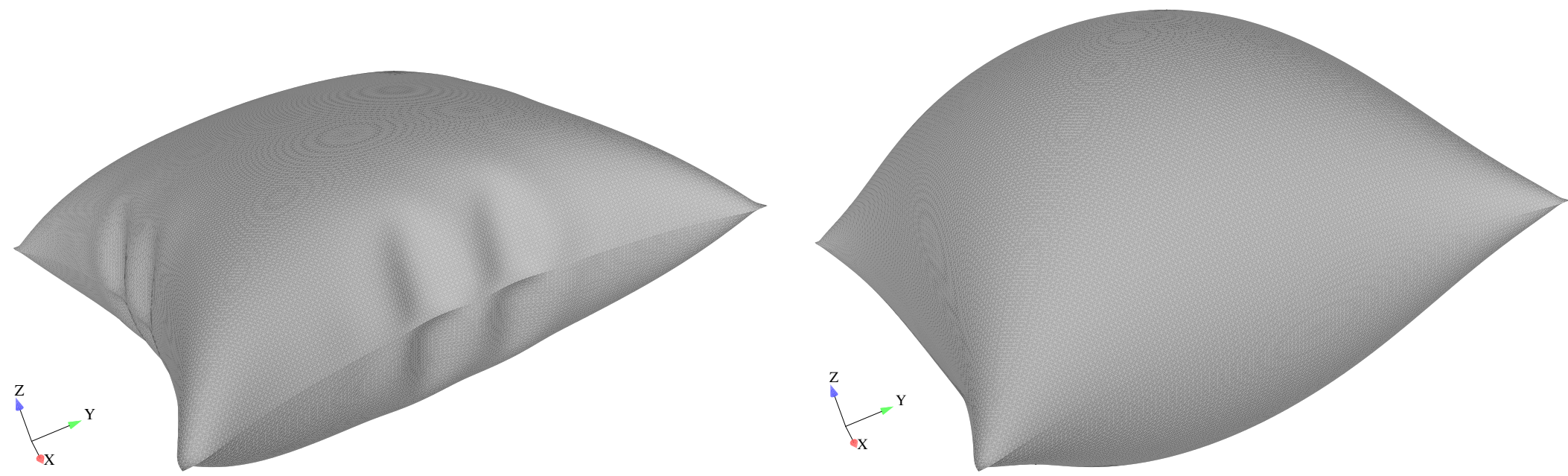
Experimentally observed elasto-plastic flange buckling



Numerically obtained elasto-plastic flange buckling (thickness extrusion was performed)



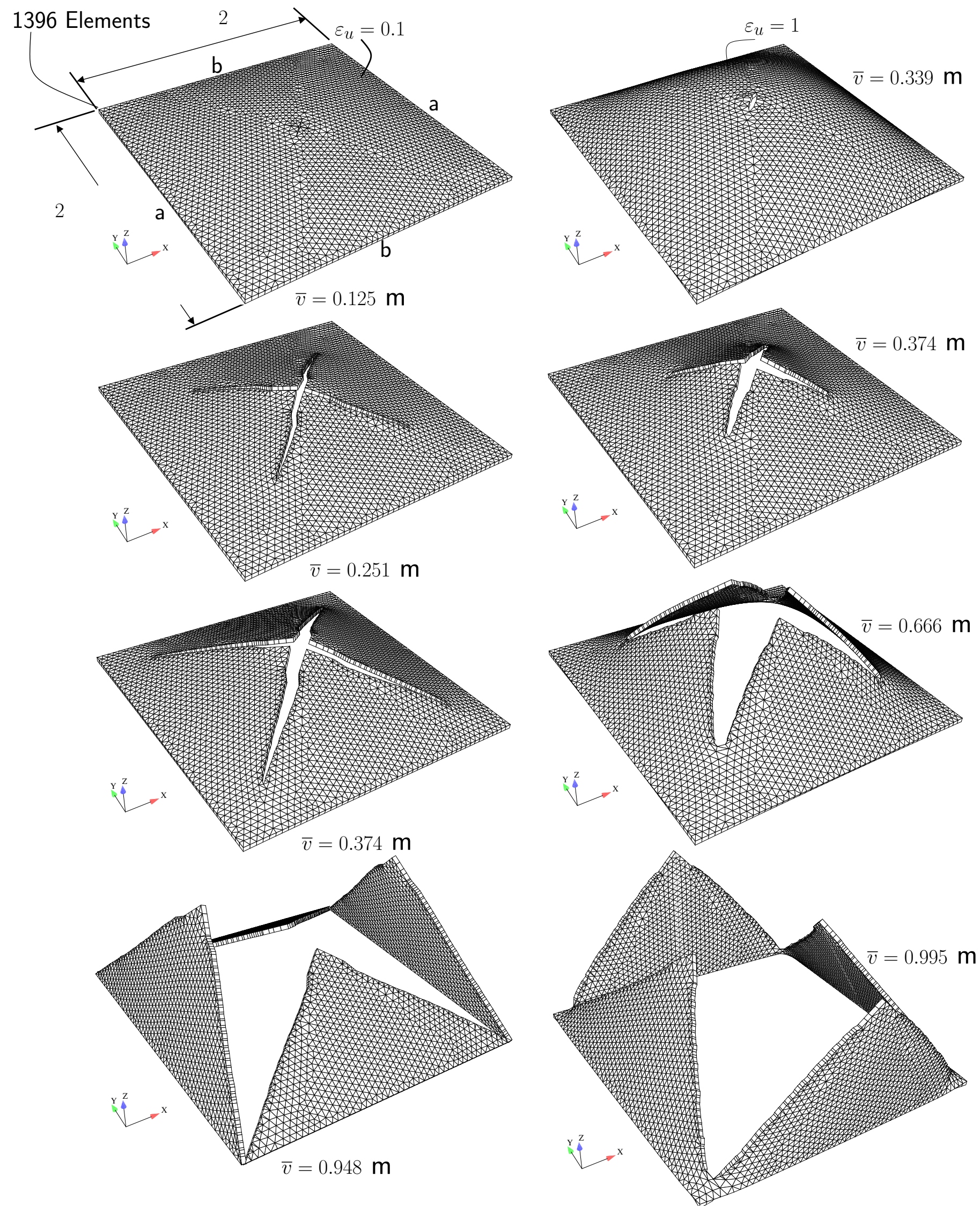
# Much larger deformations than what was reported previously in the literature



# And plate fracture

$E = 200 \times 10^9$   
 $\nu = 0.3$   
 $H = 0.03$   
 $\sigma_y = 300 + 600\varepsilon_p$

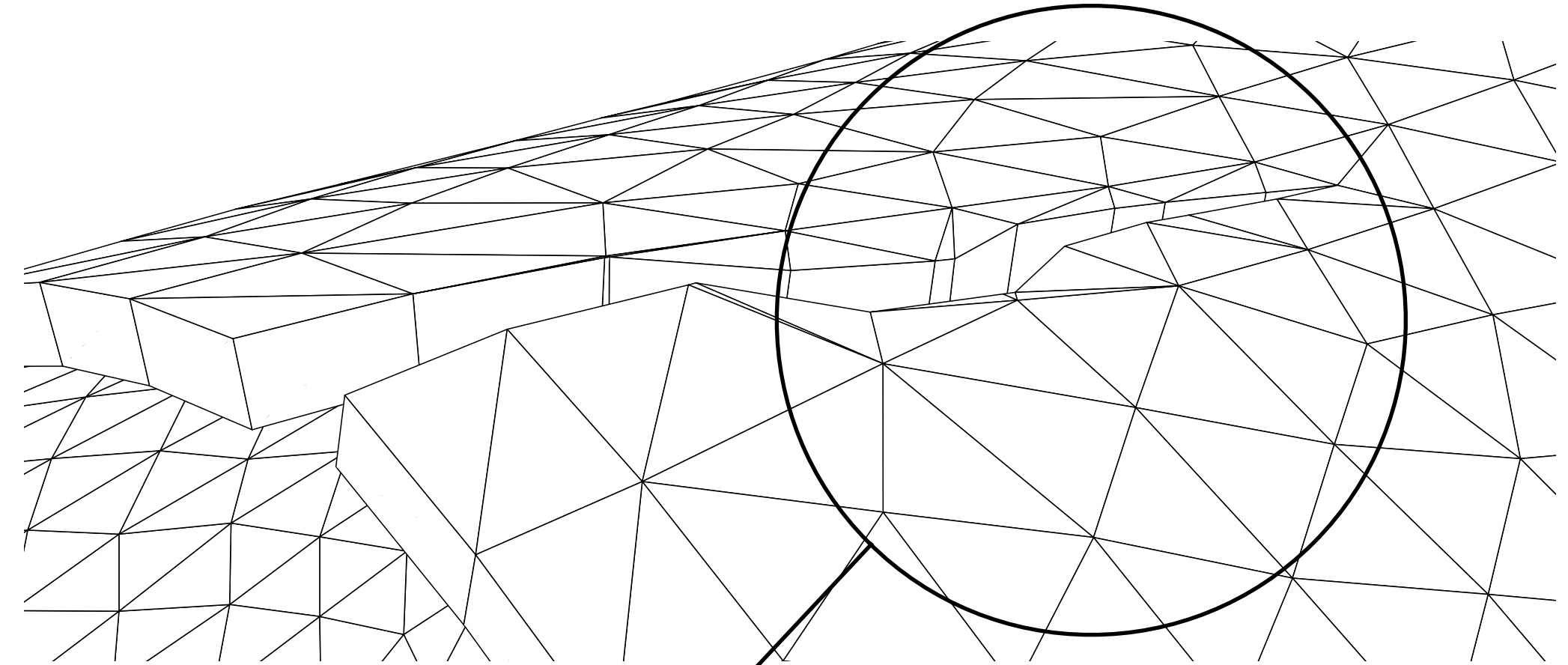
a:  $u = w = 0$   
 b:  $v = w = 0$   
 Uniform, deformation-dependent pressure



However, for shells the strategy must be updated due to:

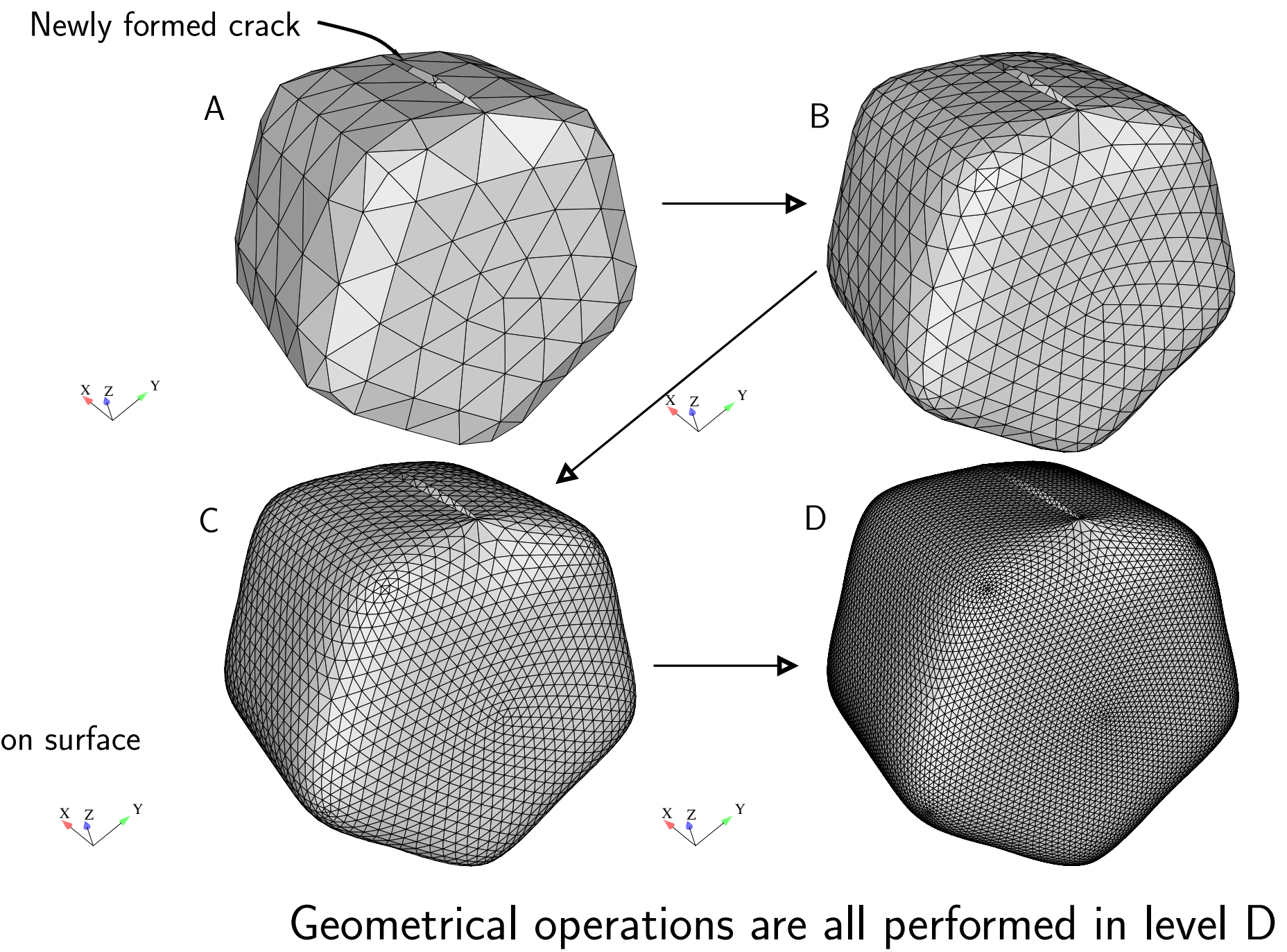
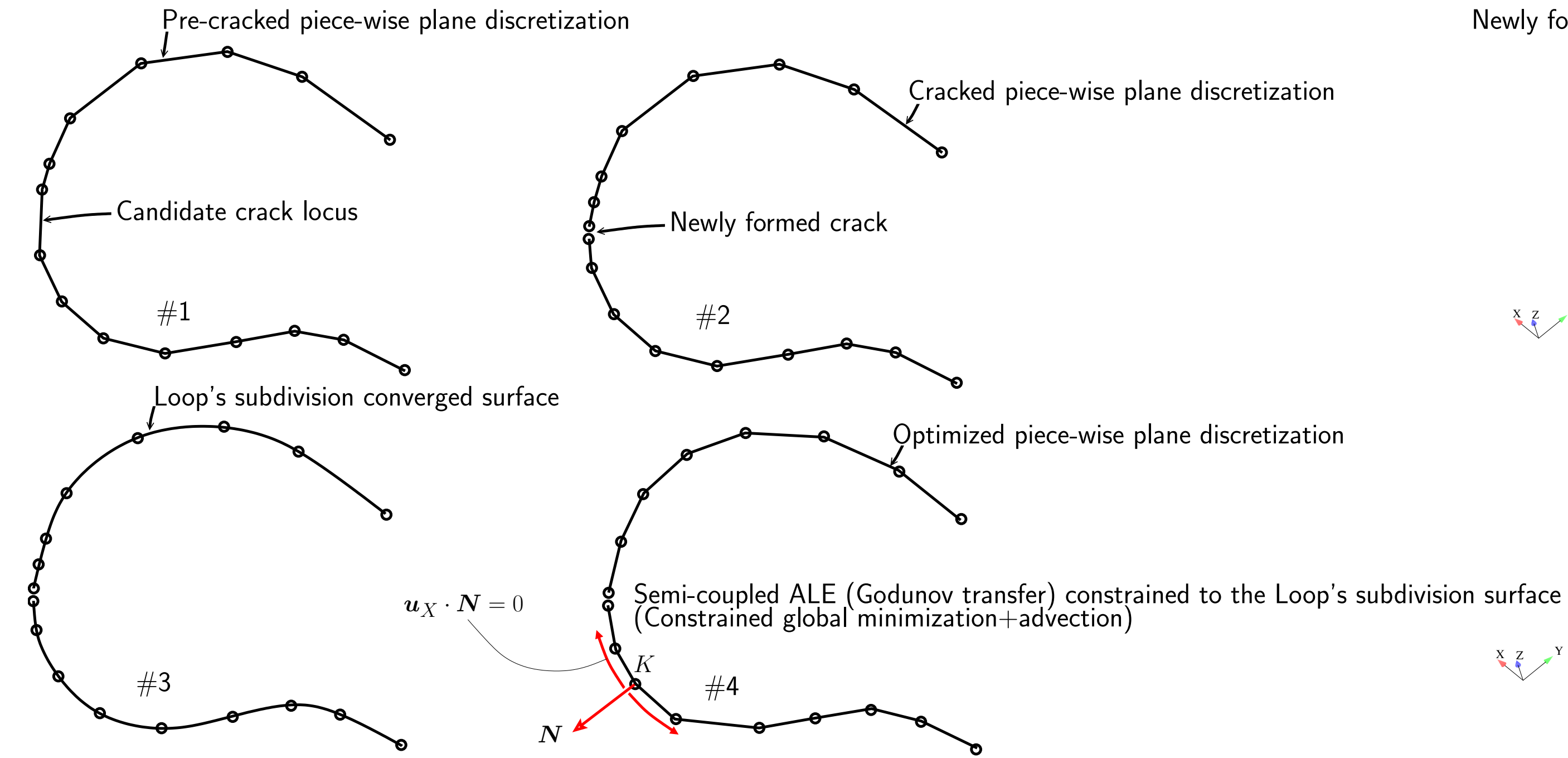
- Non-coplanarity of nodes
- Unknown shape of many surfaces

Ill-shaped elements naturally occur when the crack advances:



Ill-shaped elements

# Our solution to shell fracture



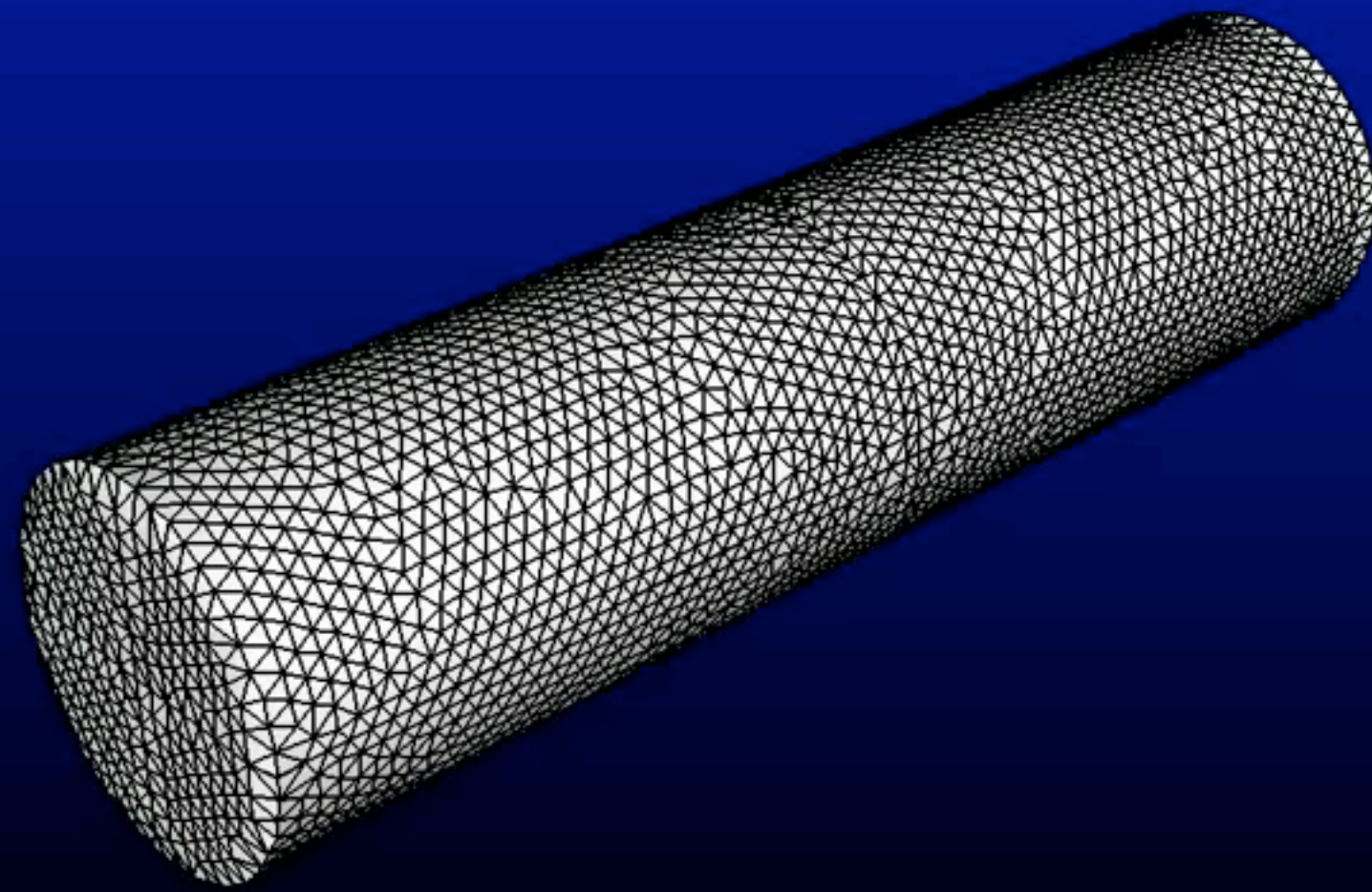
*Hard to code but also very effective*



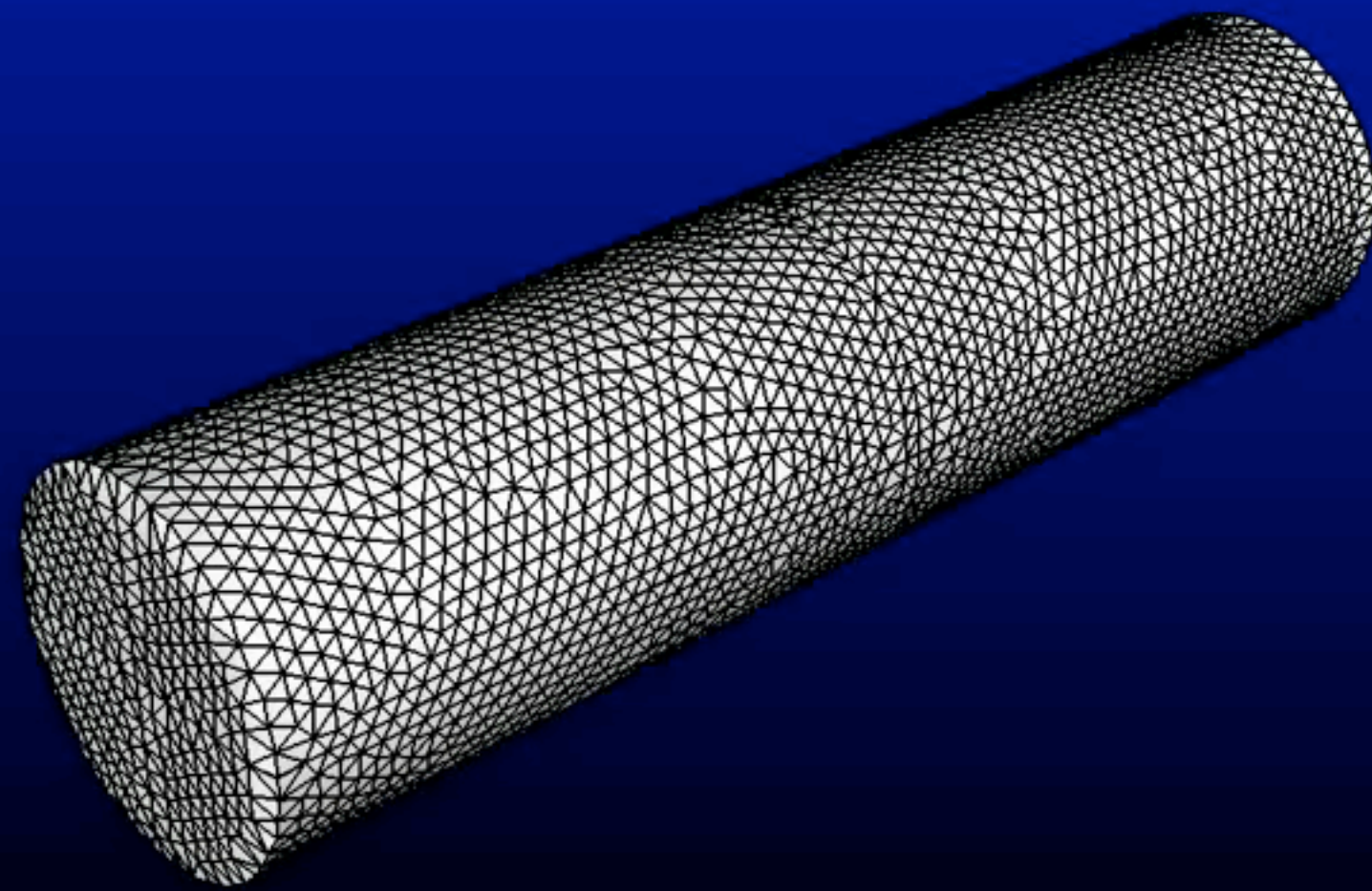
The cylinder movies

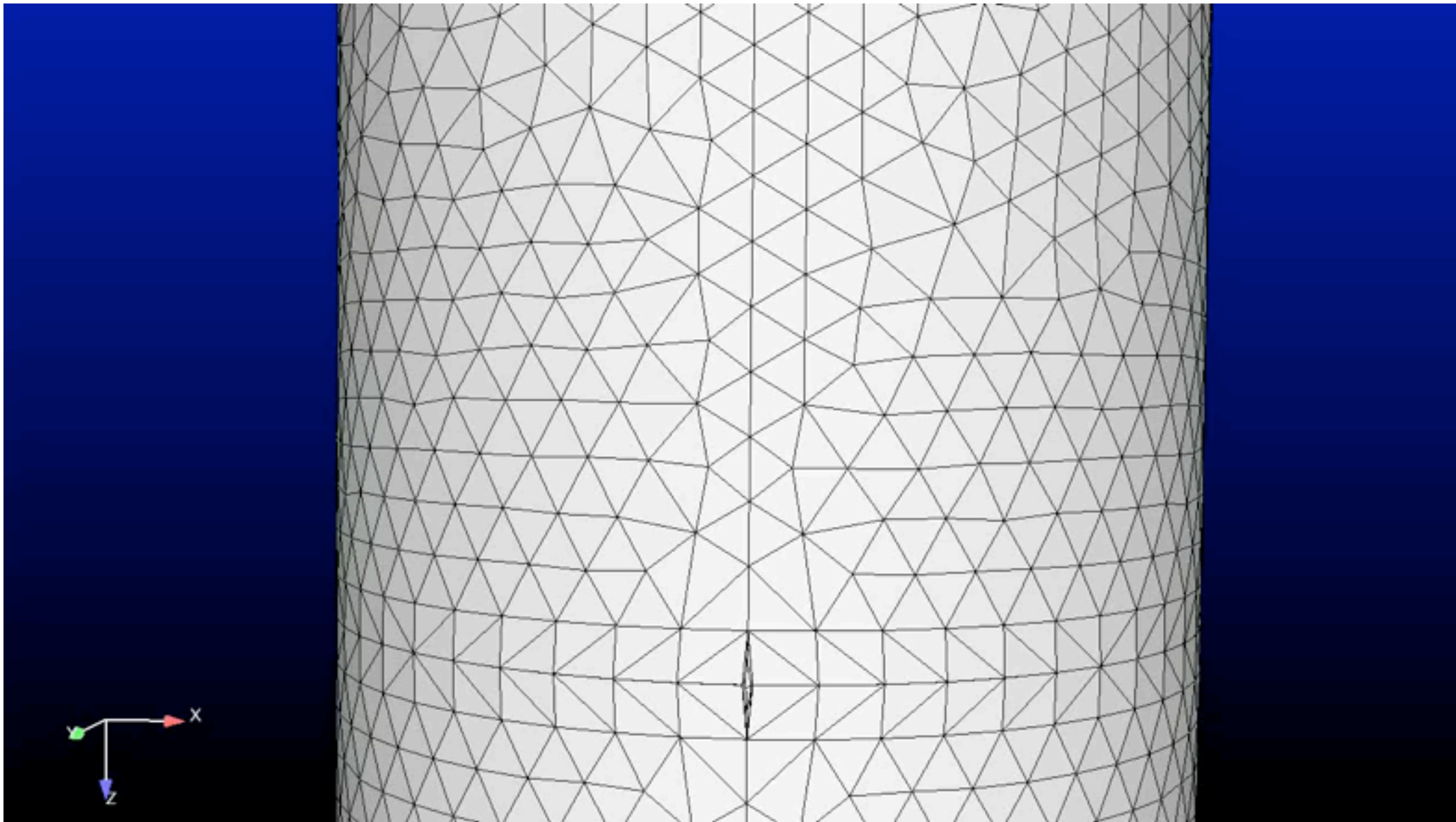
With our new ALE approach

Pristine



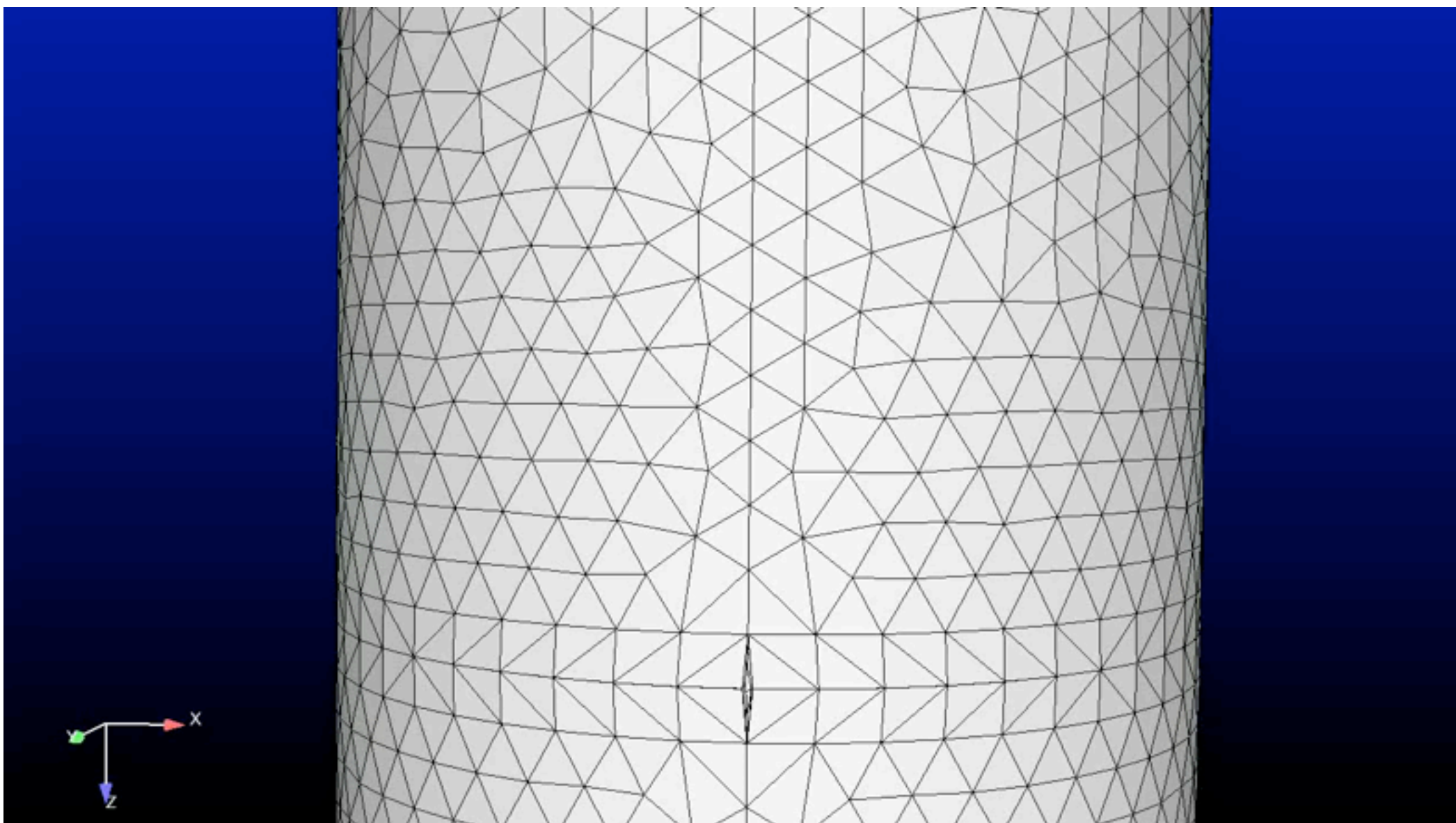
With our new ALE approach





Pristine

In detail, the effect of  
*geometrical* elements  
combined with *structural*  
elements



With our new ALE approach

# Conclusions

- We have alternative approaches to model fracture in a large variety of situations which is based on simple ideas carefully implemented and tested. No enrichment or enhancement approaches are adopted.
- Return mapping techniques are avoided for elasto-plasticity integration.
- Our shell element has been the *best we tested in 14 years of research*.
- A simple Godunov-based ALE approach results very effective in all tests we performed so far.
- The geometrical elements ensure the mesh has a good quality, regardless of the number of cracks.
- For fully 3D problems with *multiple cracks* our tests indicate that a FULL remeshing may be less error prone than tip remeshing.
- With software like ACEGEN, the developer can concentrate on ideas instead of lengthy calculations

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